

CFMR/SPE Workshop on Damage and failure around deep boreholes, Paris, 2015-10-15

Borehole failure and post failure

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LE Walle, AN Berntsen, P Liolios, P Cerasi, ...

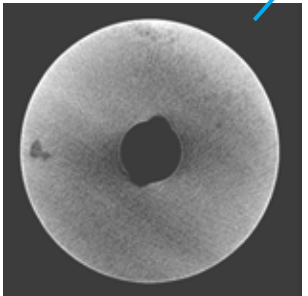
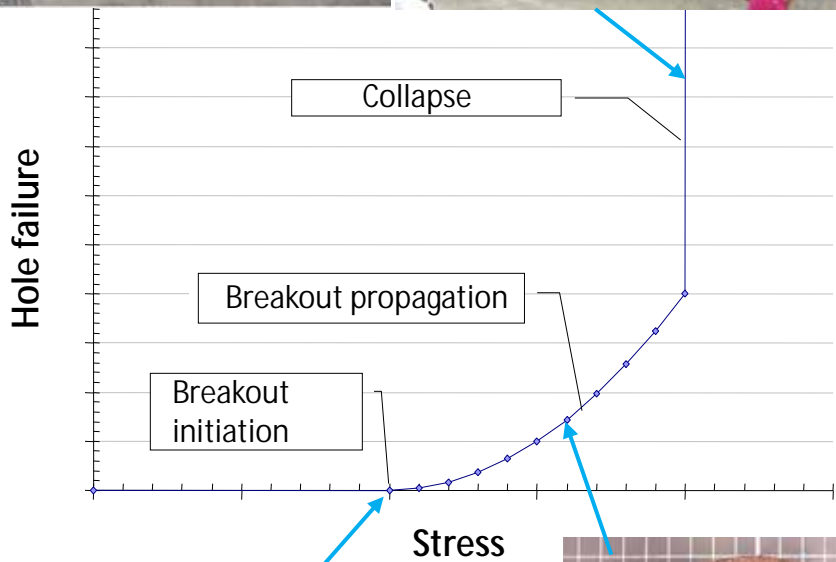
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Scan 14



A. Koolman, Shell Europe

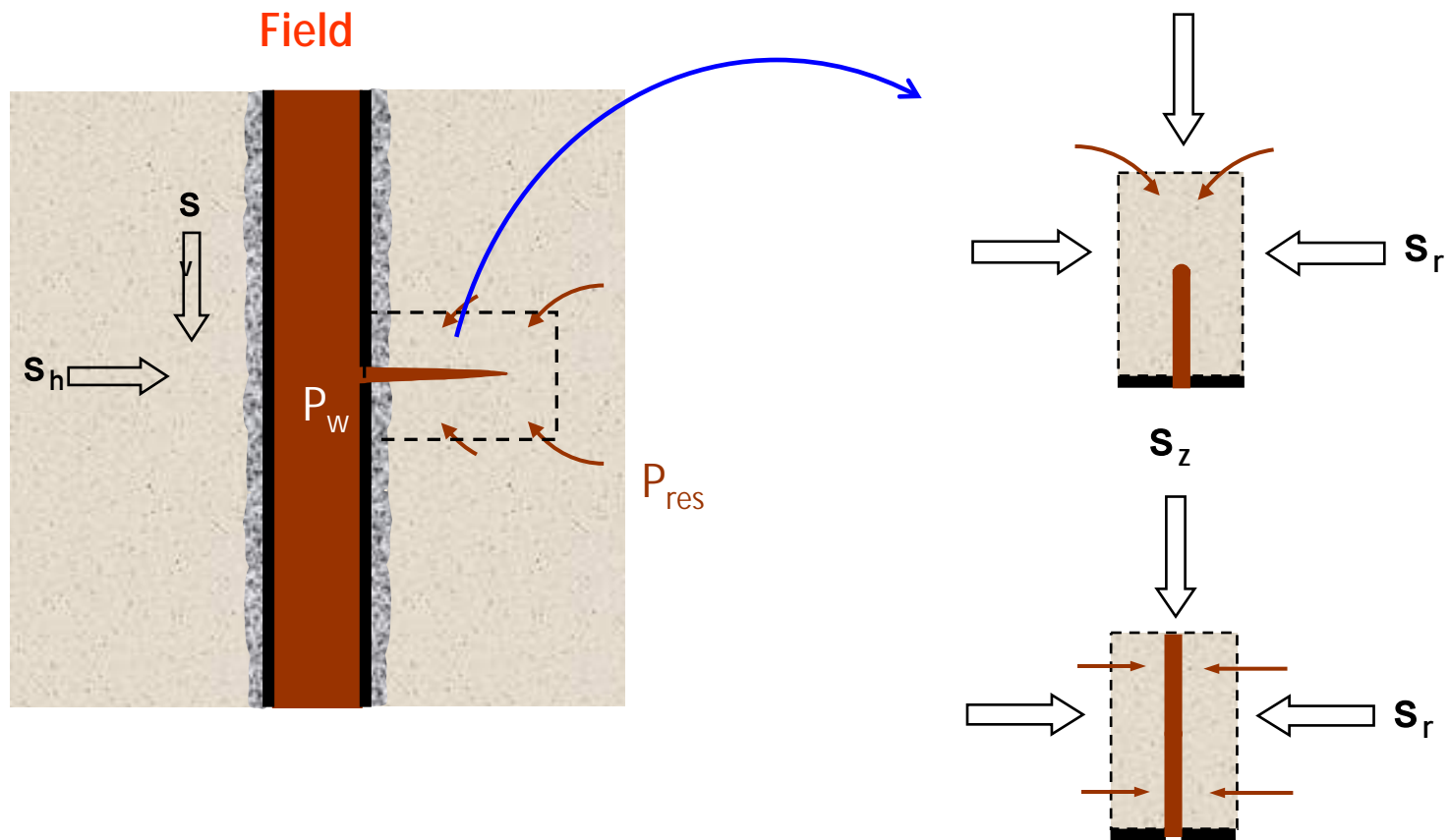


- Boreholes are inherently stable !!
- How do we take advantage of that?
- Can we tolerate initial failure?

A. Hollow cylinder test (w/ fluid flow)

- Typical test for studying borehole failure in petroleum engineering

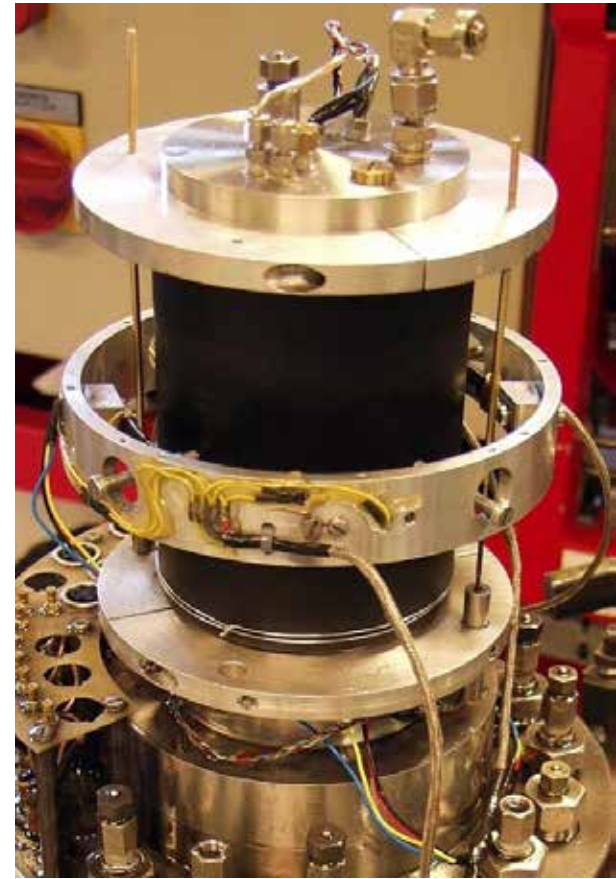
Laboratory
Sand production tests



Hollow cylinder experiment



Loading cell



Instrumented jacketed specimen

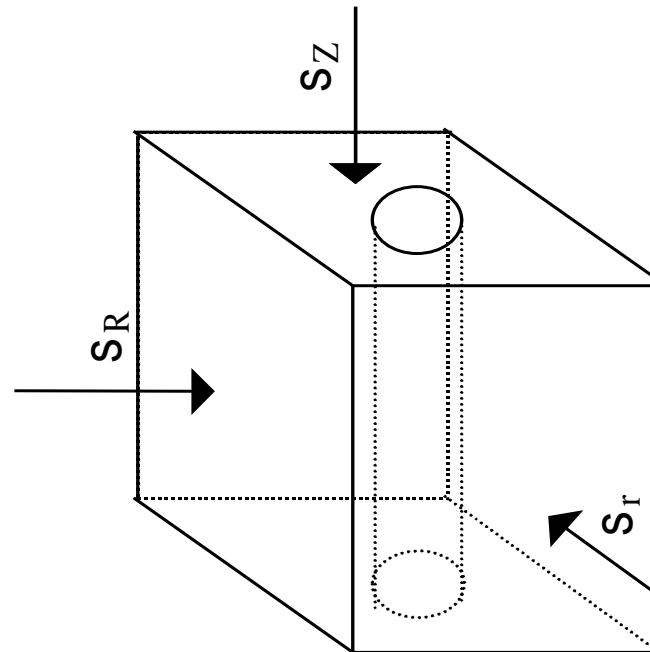
Photographs SINTEF Petroleum Research, Norway

B. Polyaxial hollow prism tests (w/ flow)

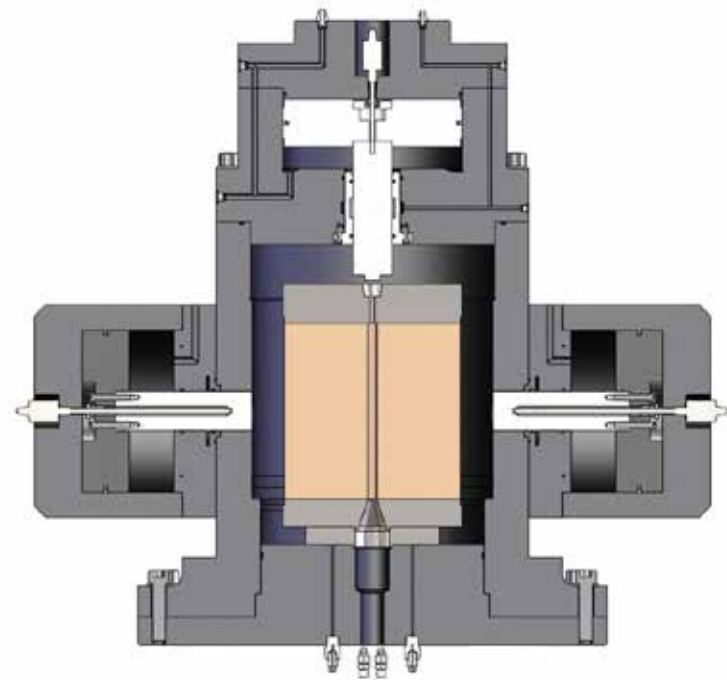
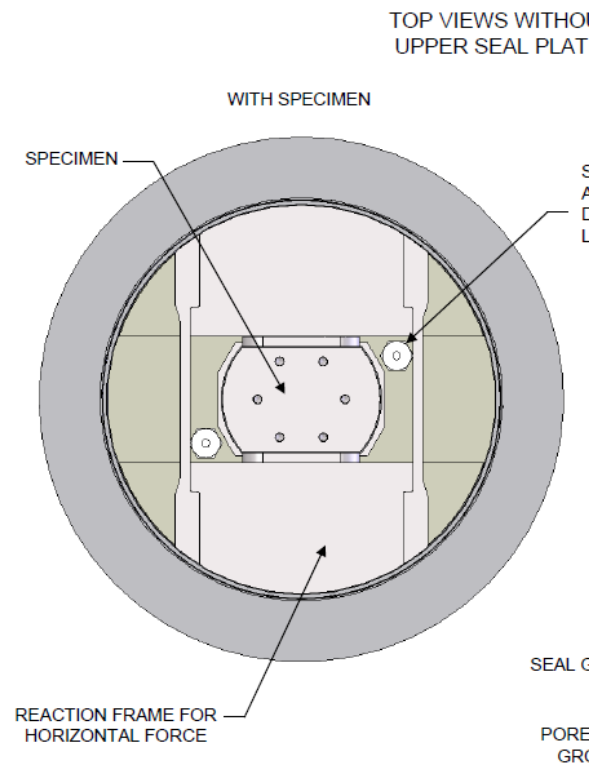
- Stress anisotropy

- $K_z = \sigma_z / \sigma_R$

- $K_r = \sigma_r / \sigma_R$



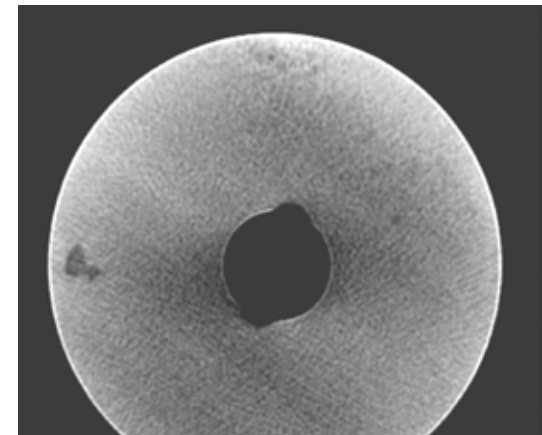
MTS Design – Sintef Custom Pressure Vessel



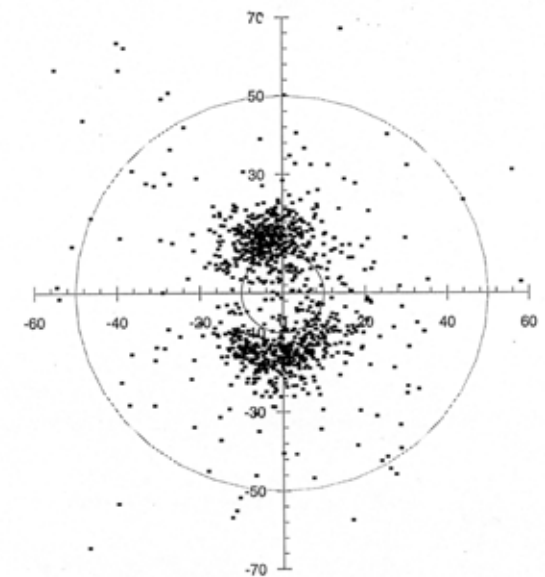
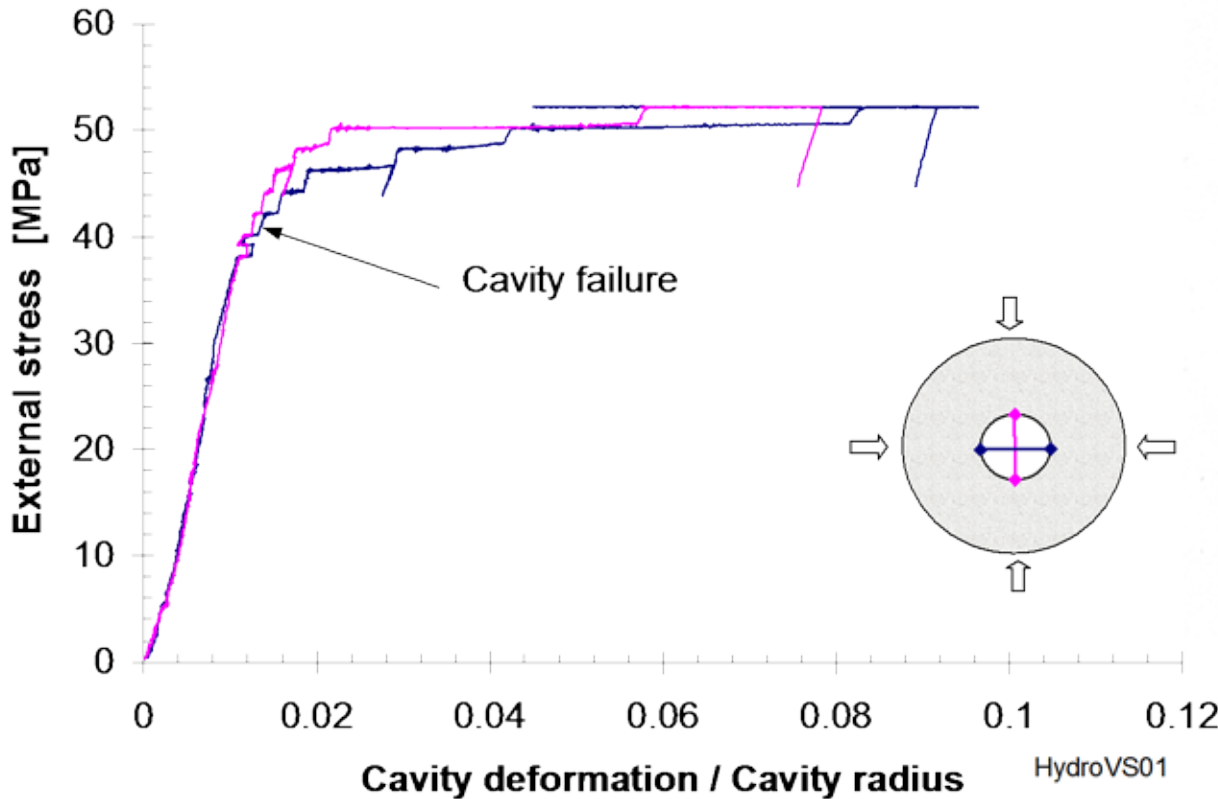
- Cavity deformations

- The deviation of the 2 measurements indicates cavity failure
- AE location and borescope data confirm this

n Initial failure = 42 MPa
n Significant failure = 52 MPa



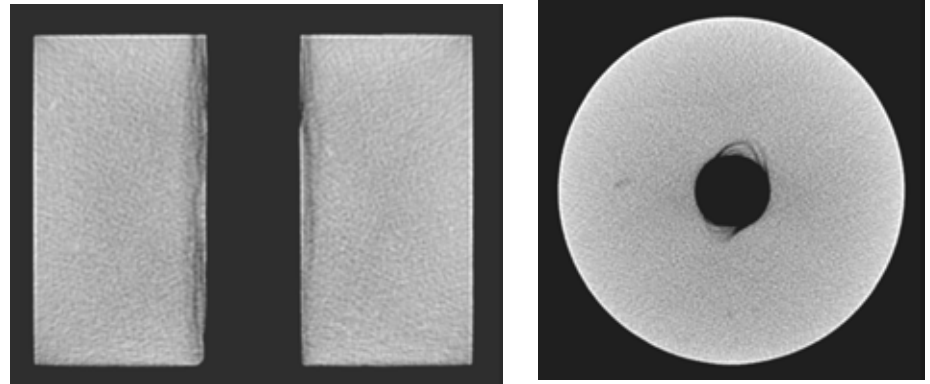
Test: 21CAV16 1994-12-21 09:36
 Interval: Fra t = 1901.13 s SigR = 18.9 MPa
 Tilt = 1998.99 s SigR = 19.9 MPa



Borehole failures

- Lateral failure
 - Breakouts

$$s_{q_{int}} > s_{z_{int}} > s_{r_{int}} = 0$$

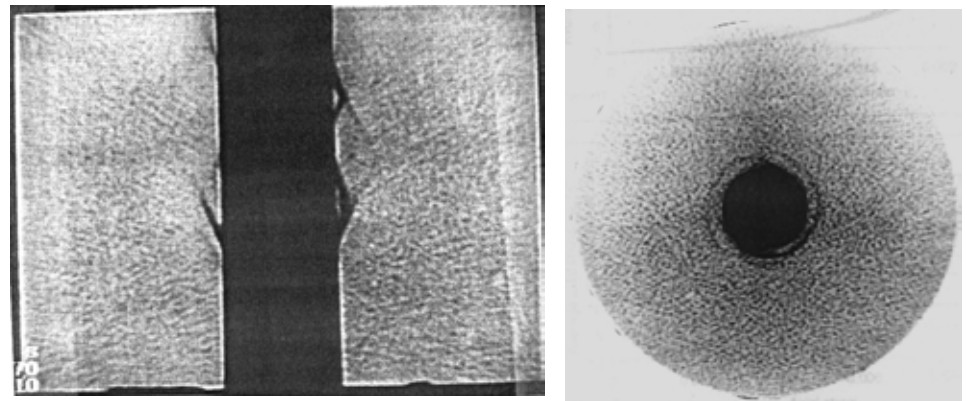


- Axial failure

- Toroids

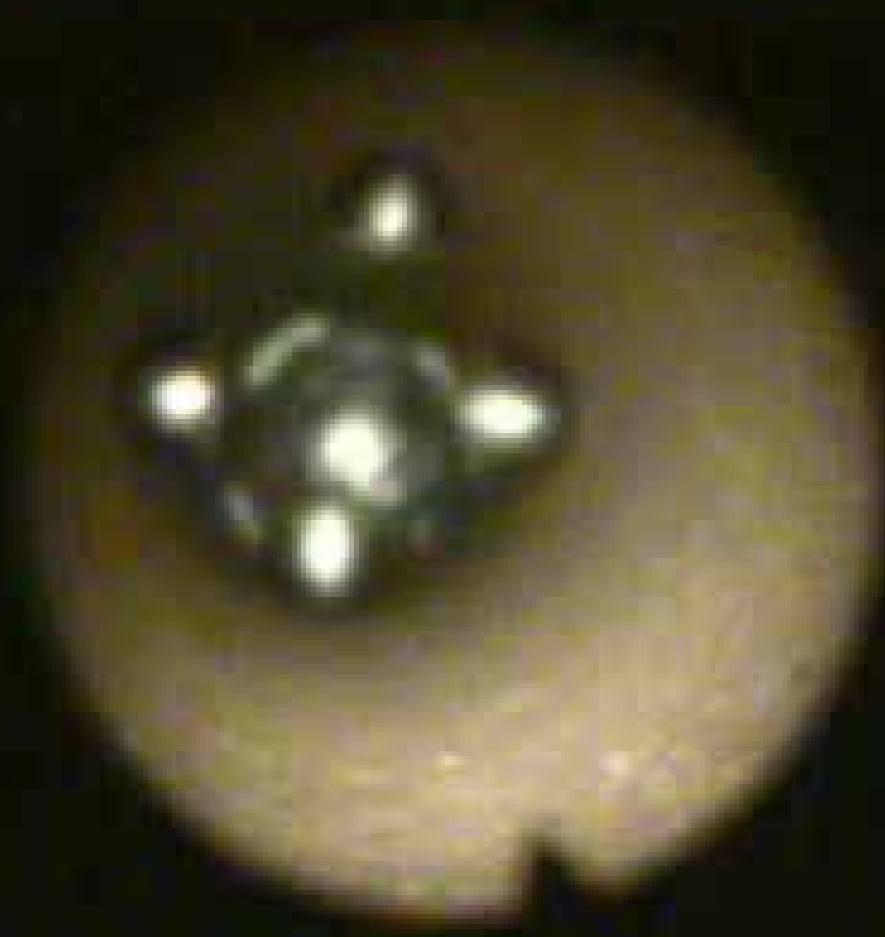
$$s_{z_{int}} > s_{q_{int}} > s_{r_{int}} = 0$$

(Maury 1992)



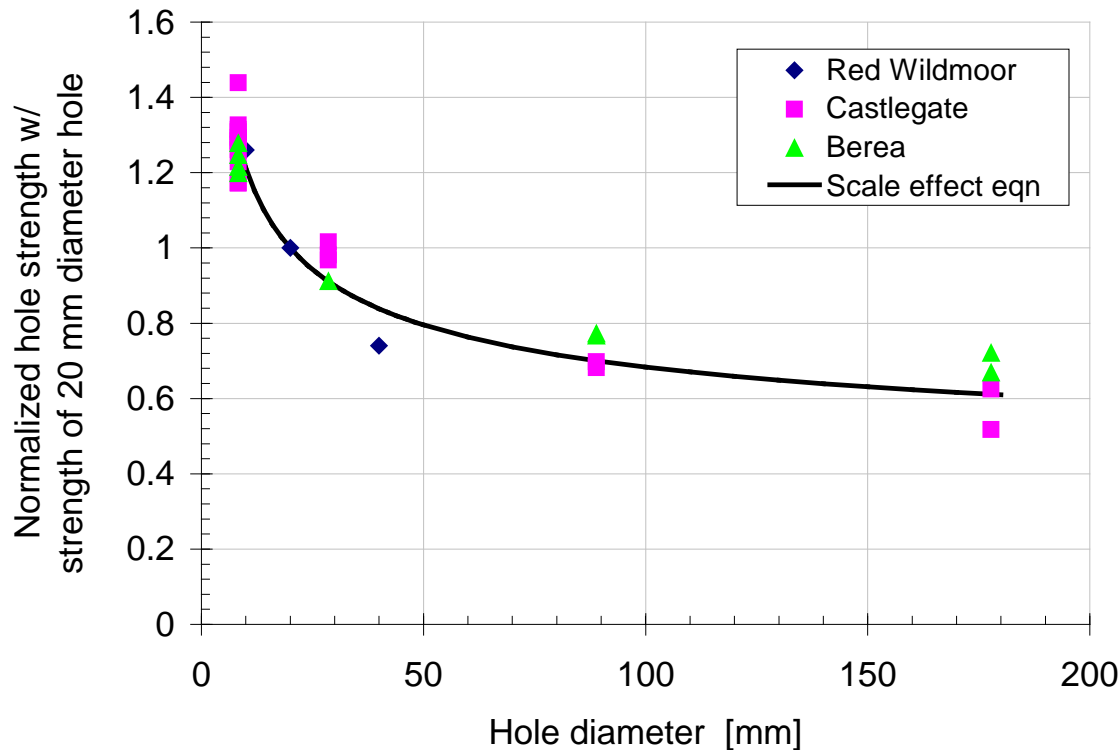
(Papamichos et al. 2009)

18 MPa, 4.0 l/min



Hole-size effect on failure stress

- Isotropic loading (e.g. Papamichos + van den Hoek 1995)



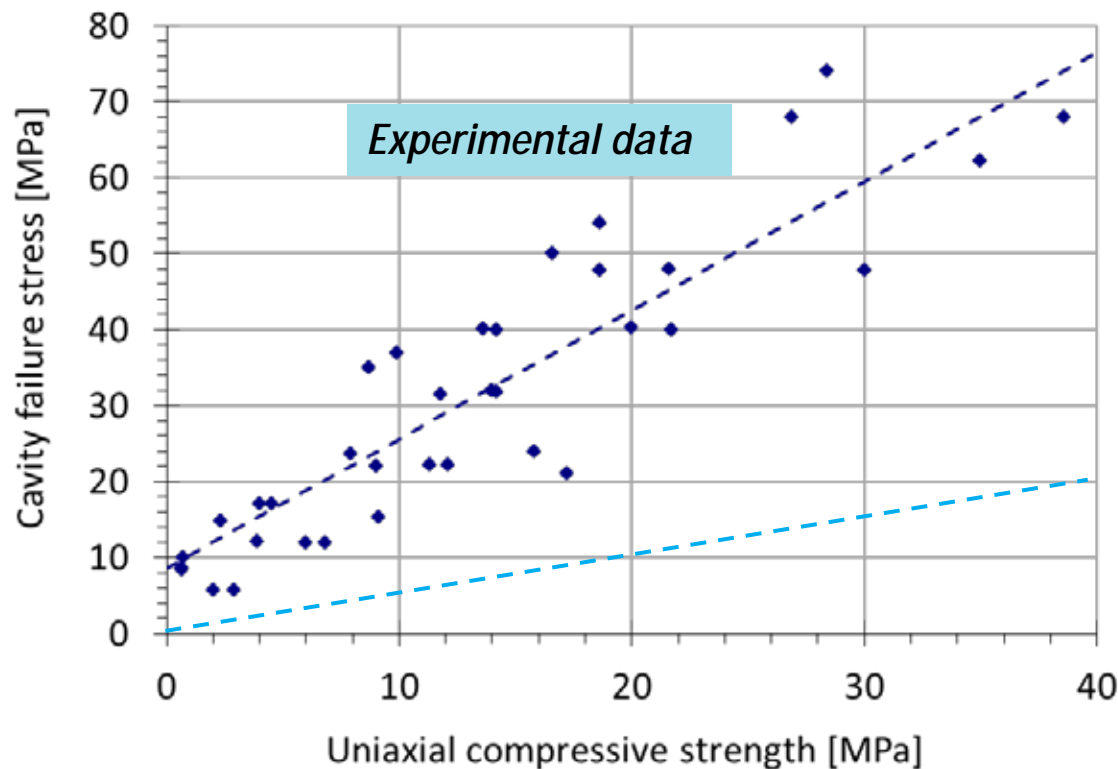
$$\frac{s_F}{s_{Fref}} = \frac{1}{3} + \frac{2}{3} \frac{\sigma_{ref}}{\sigma} \left(\frac{D_{ref}}{D} \right)^{2/5}$$

$$D_{ref} = 20 \text{ mm}$$

(Papamichos et al. 2010)

How do we calculate borehole failure stress?

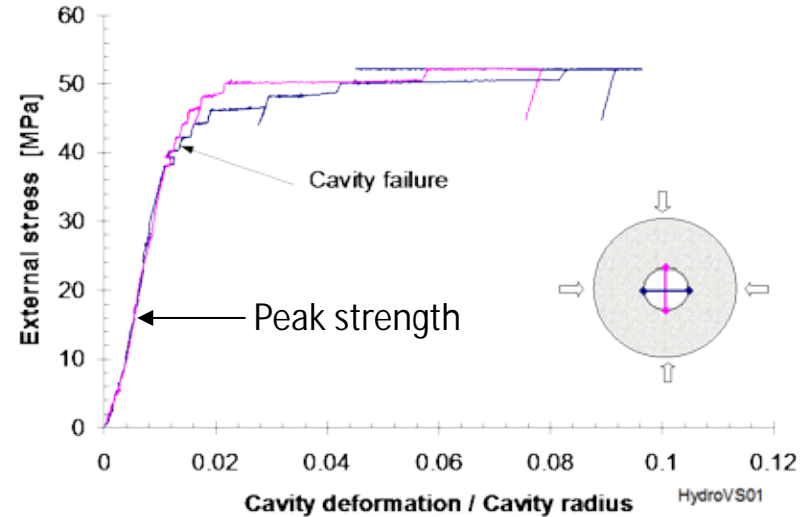
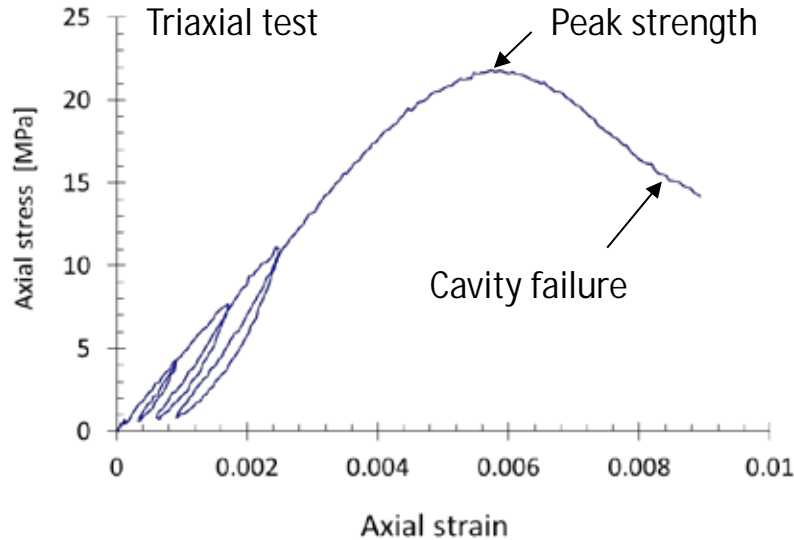
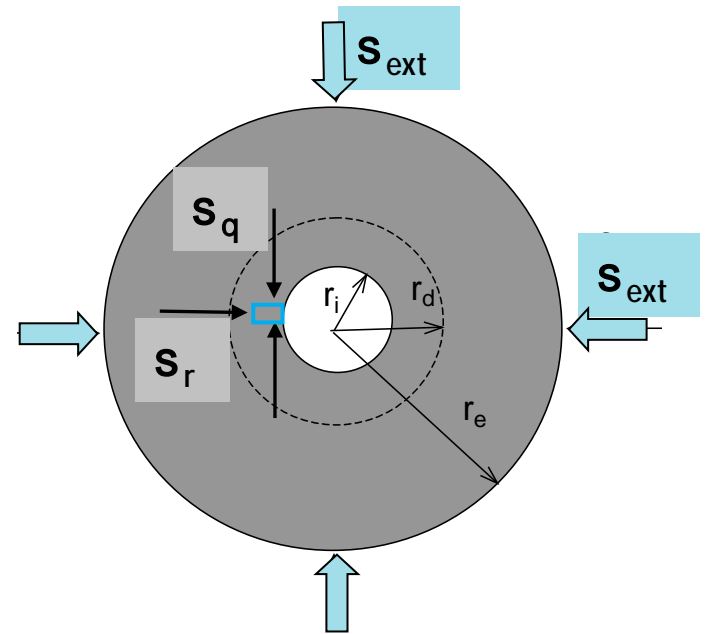
- Initial yield based on elastic analysis + plasticity criterion
GREATLY UNDERESTIMATES failure stress



Elasticity + failure criterion
Theoretical line
 $\sigma_{ext} = \frac{1}{2} UCS$

Why?

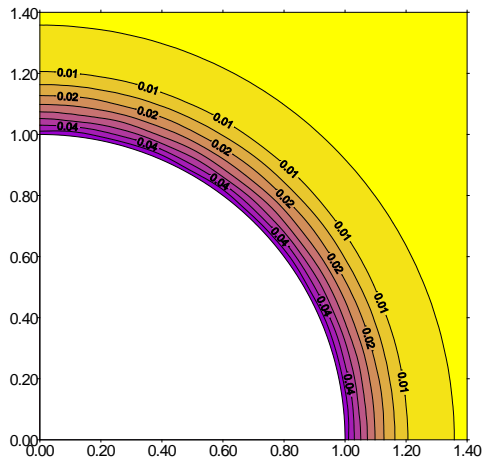
- Rock near the cavity does not fail when it reaches its peak strength
- Instead it yields and plastifies creating a plastic region
- Remaining rock supports more stress until macroscopic localization



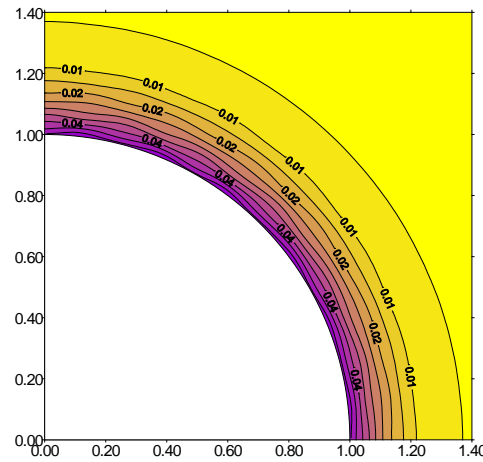
How do we calculate borehole failure stress?

- Post-failure numerical analysis (localization of deformation in breakouts)
- Bifurcation condition for non-trivial solution of hole instability (for isotropic loading)
 - Continuum with microstructure (Cosserat, gradient, nonlocal etc.) -> Scale effect
- Alternative
- Critical plastic shear strain (*e.g. Morita Sand3D, Kjørholt et al. 1998*)
 - Criterion developed for commercial applications usually FEM
- CAN WE DO THAT?
 - COMPARE LOCALIZATION (w/Cosserat) vs PLASTIC STRAIN CRITERIA for various stress anisotropies

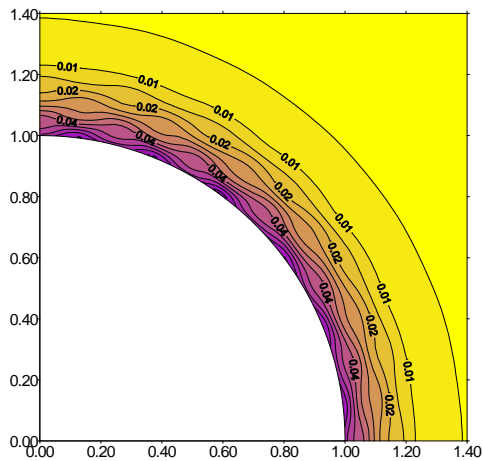
Isotropic stress $K_r = 1$ – Shear plastic strain



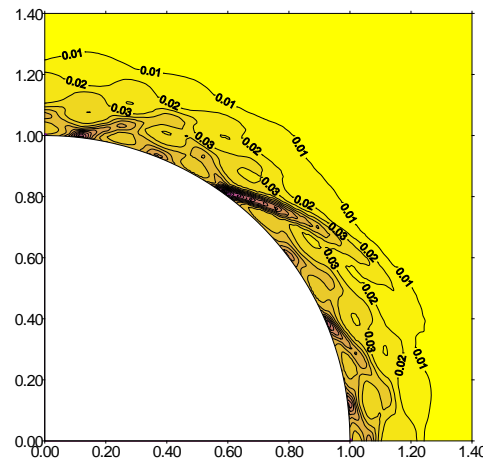
(a) $\sigma_{xf} = 20$ MPa



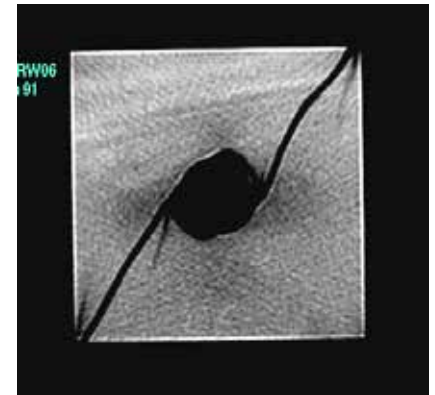
(b) $\sigma_{xf} = 20.5$ MPa



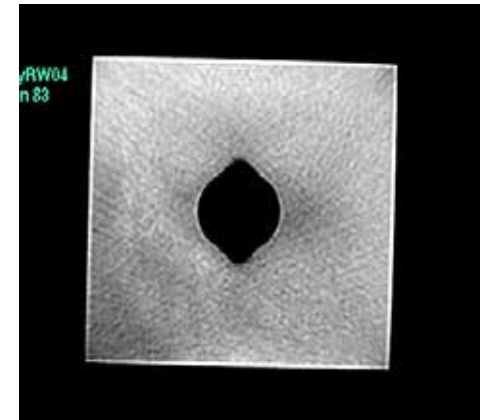
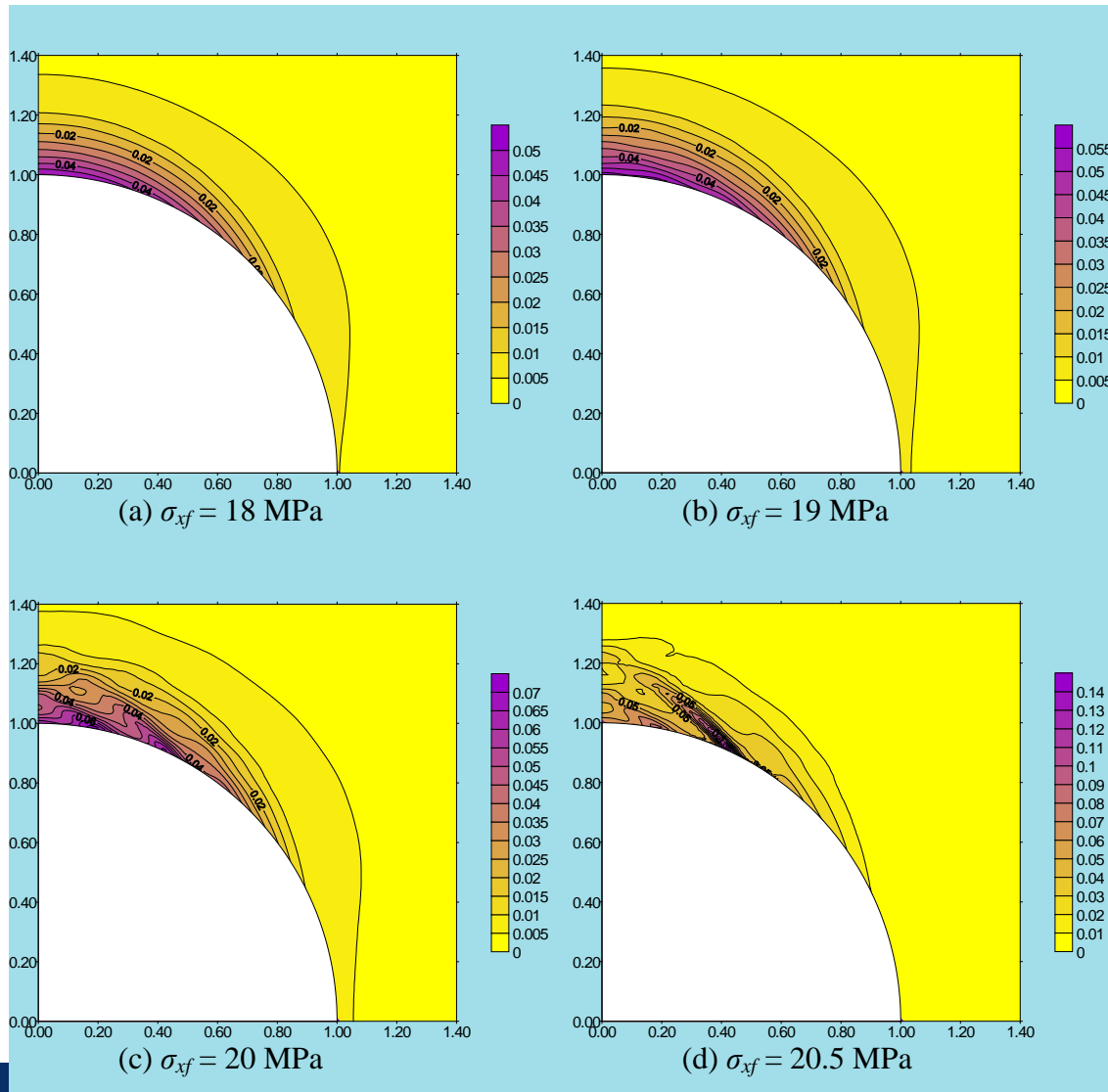
(c) $\sigma_{xf} = 21$ MPa



(d) $\sigma_{xf} = 22$ MPa

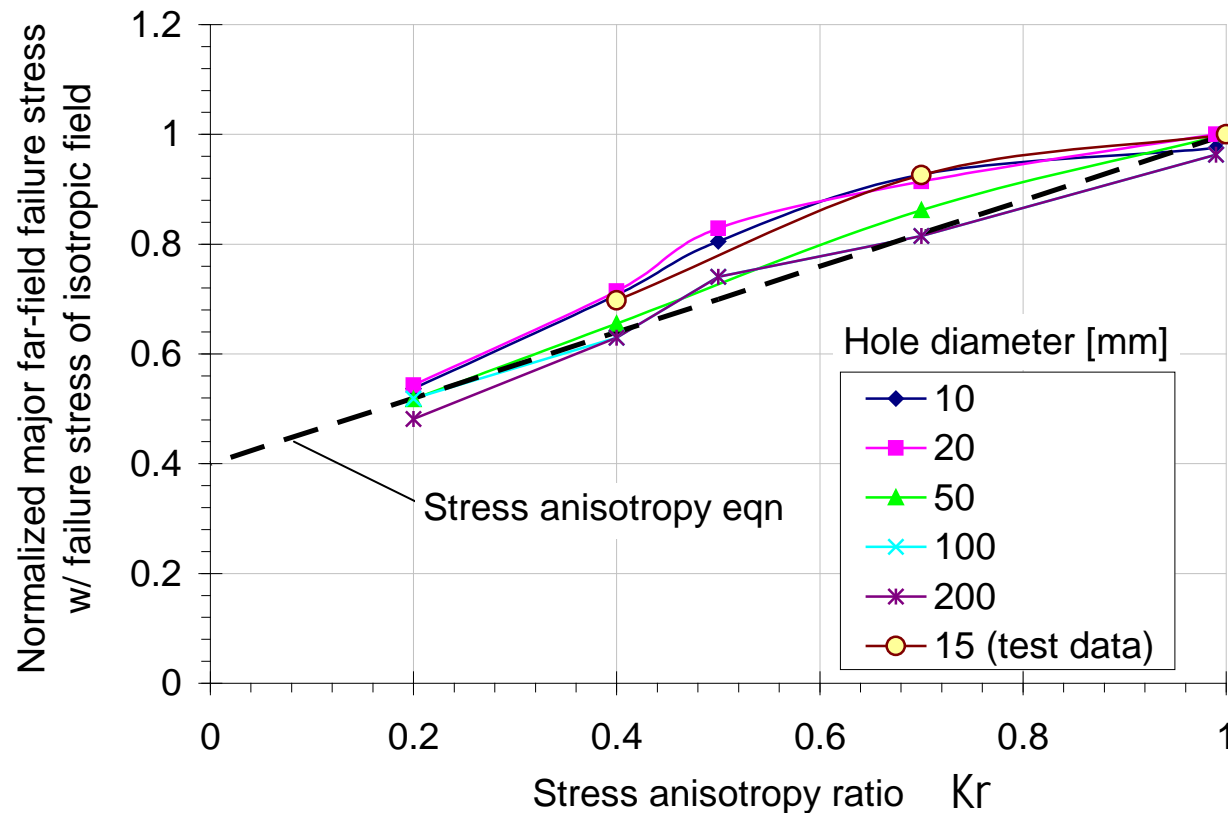


Anisotropic stress $K_r = 0.7$ – Shear plastic strain



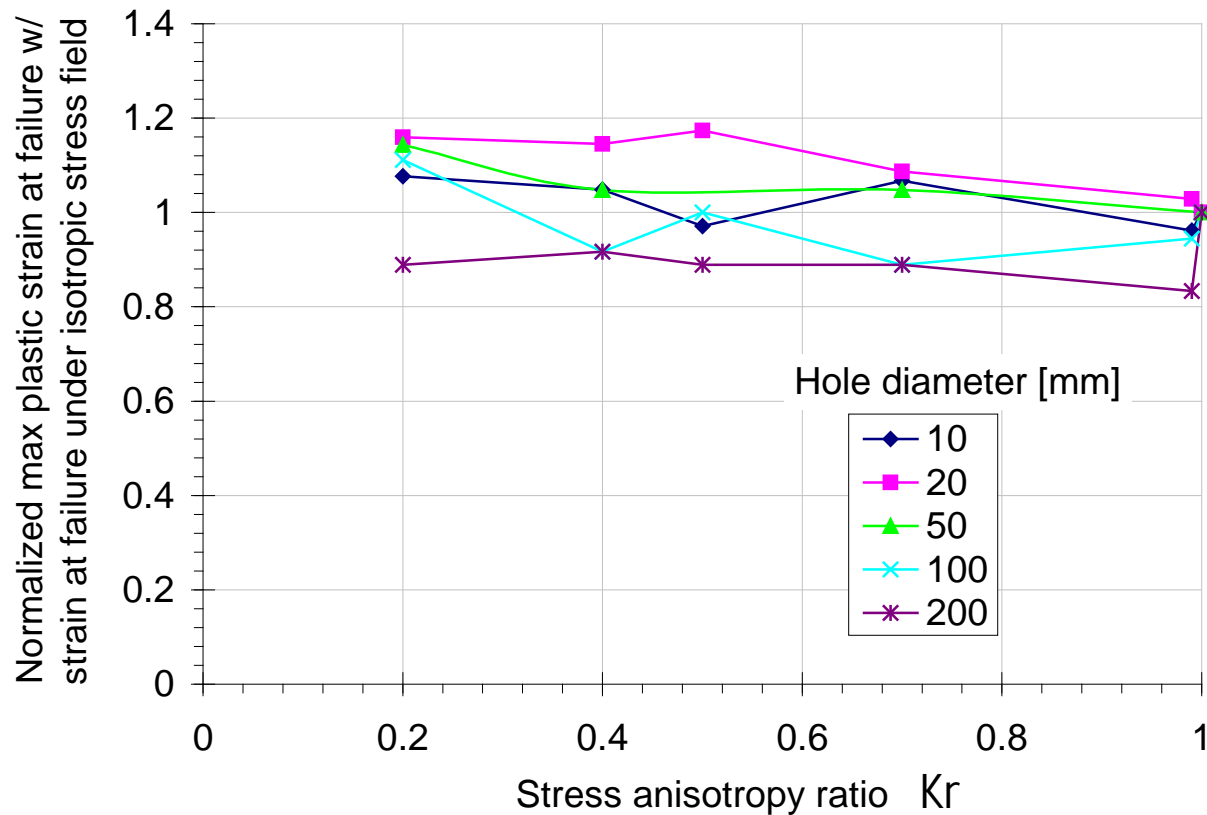
Stress-anisotropy effect on failure stress

- Stress anisotropy effect independent of hole size (*Papamichos 2009*)



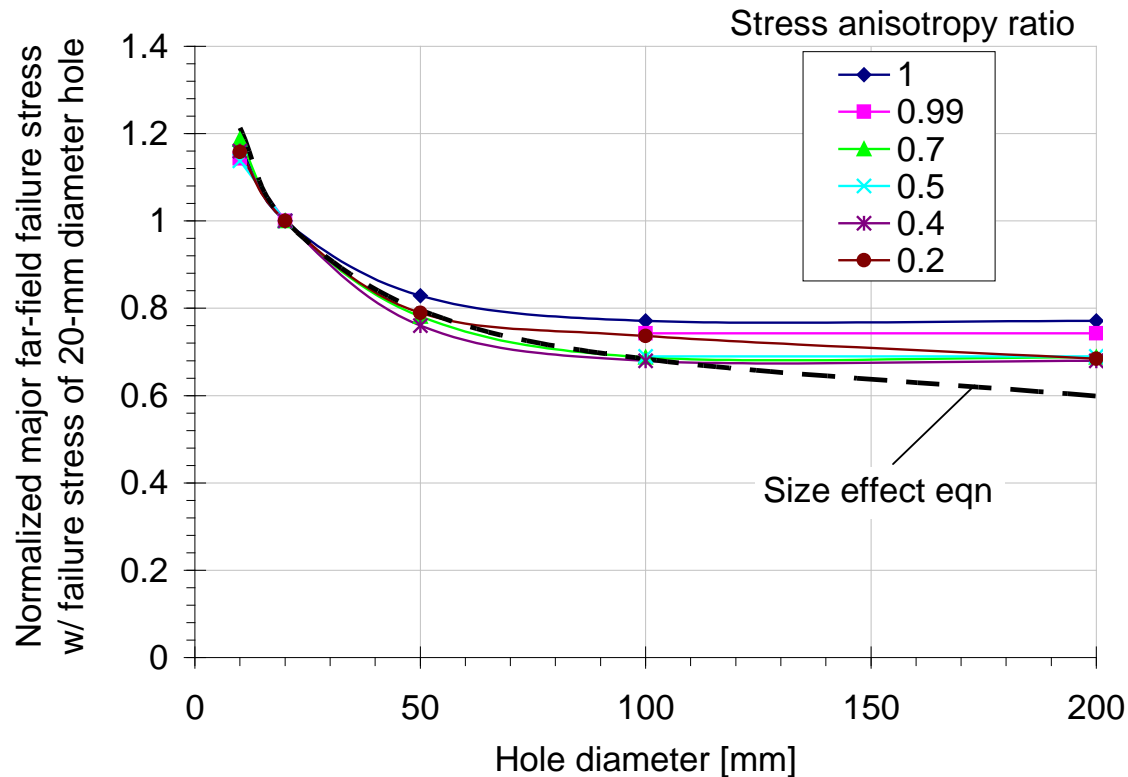
... on plastic shear strain

- n Critical plastic strain independent of stress anisotropy K_r



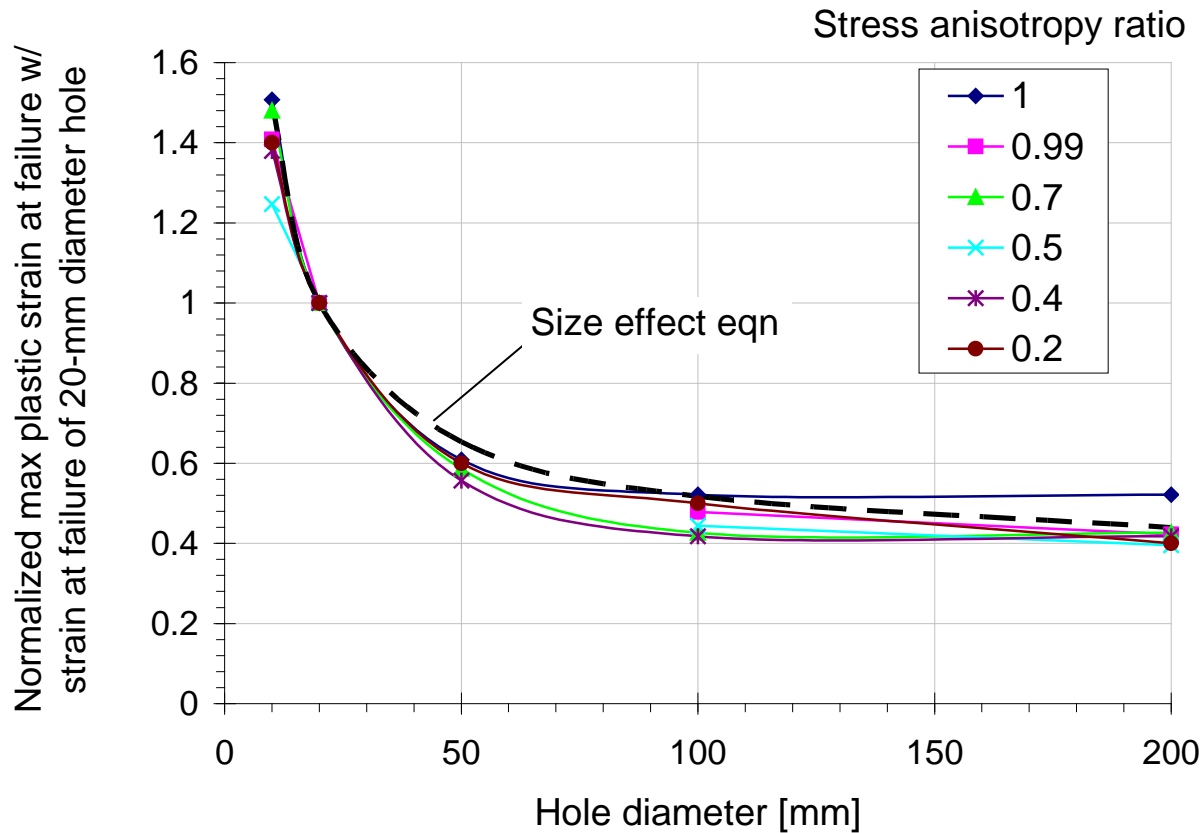
Hole-size effect on failure stress

- Hole size effect independent of stress anisotropy K_r



... on plastic shear strain

- n Critical plastic strain depends on hole size

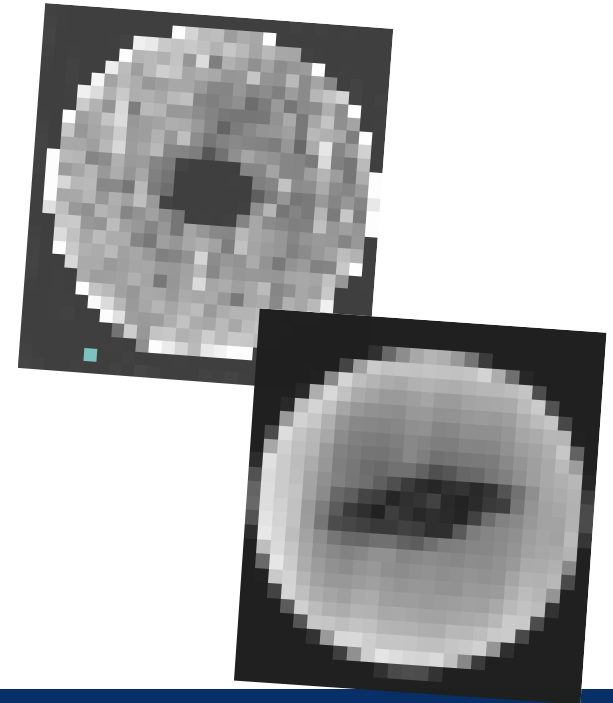
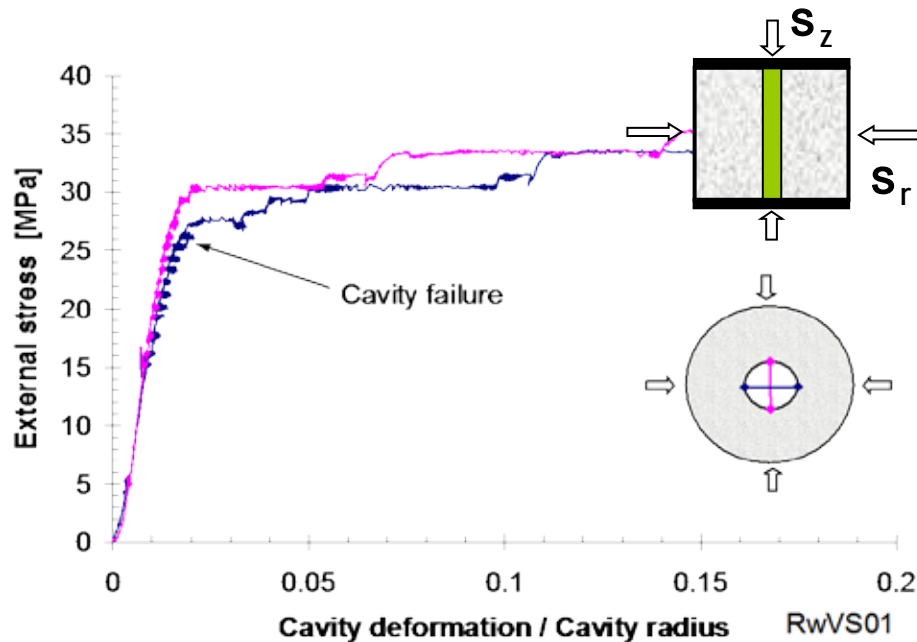


Conclusion

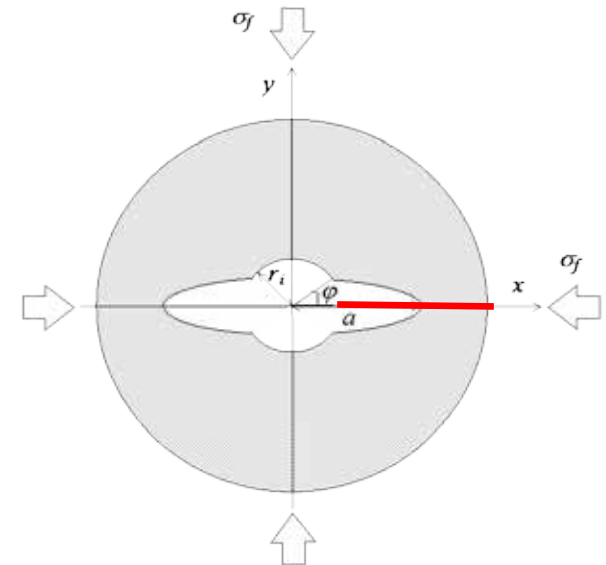
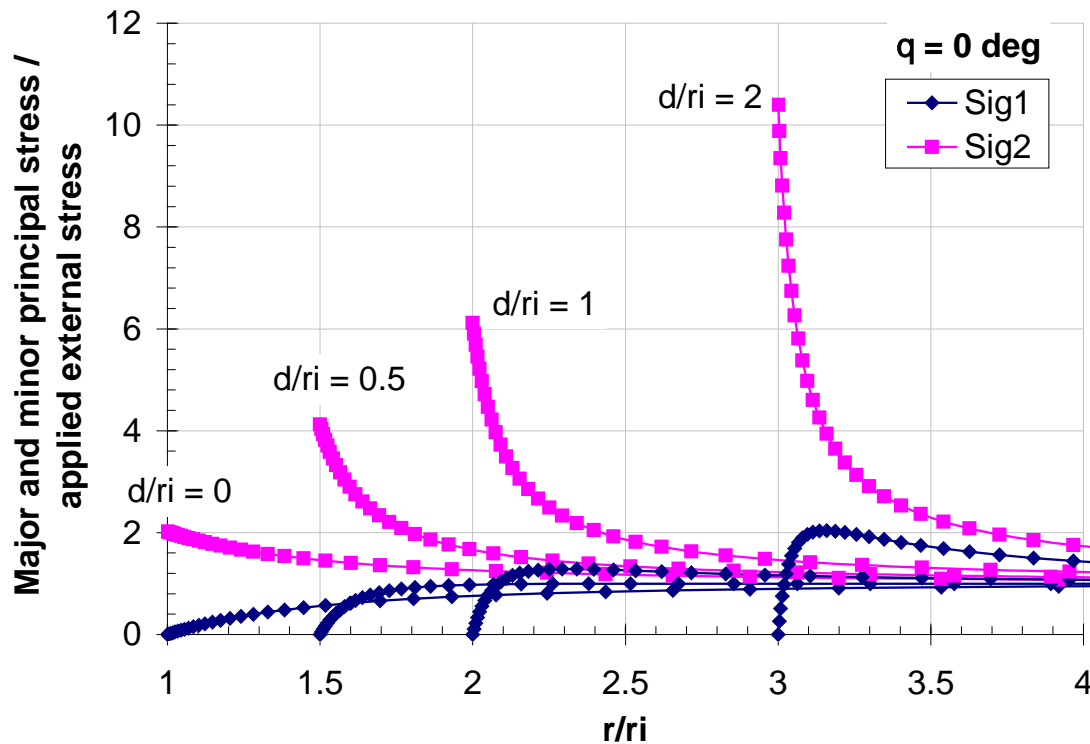
- Size effect independent of stress anisotropy OR
Stress anisotropy effect independent of hole size
- Critical plastic strain
 - Independent of stress anisotropy
 - Increases with decreasing hole size

Stability of non-circular holes / breakouts

- Breakouts grow (propagate) stably
 - Higher stress is needed to propagate the breakout
 - Similar observations in boreholes, tunnels etc.
 - Hollow cylinder tests with other cavity shapes (*Zheng + Khodaverdian 1996*)
 - Circular, Elliptic, Cavity w/ breakouts
 - Cavities w/ breakouts have 20-33% higher failure stress

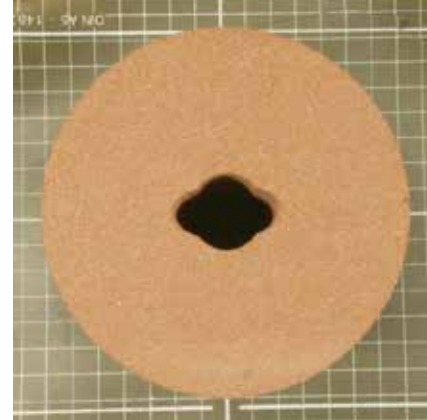


But... stress concentration at breakout tip increases with breakout depth

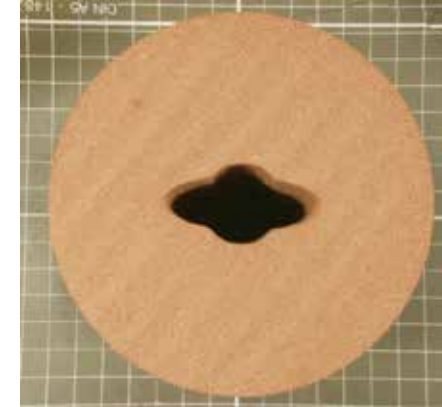


HC Experiments with/without breakouts

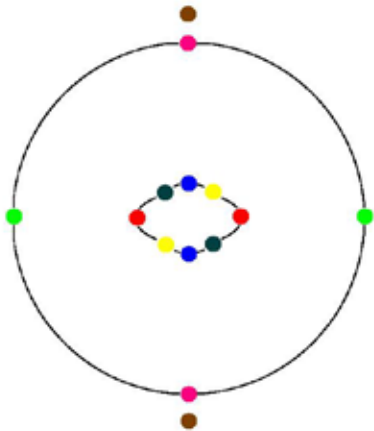
- Red Wildmoor sandstone (at humid state UCS = 15.3 MPa)
 - Circular hole
 - Elliptical breakouts: $d/r_i = 0.5, 1$
 - Convex breakouts: $d/r_i = 1$
 - Concave breakouts: $d/r_i = 1$



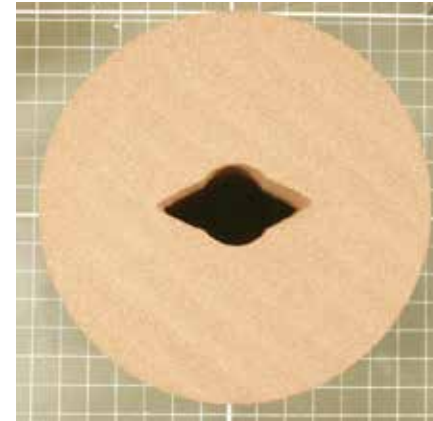
Elliptical $d/r_i = 0.5$



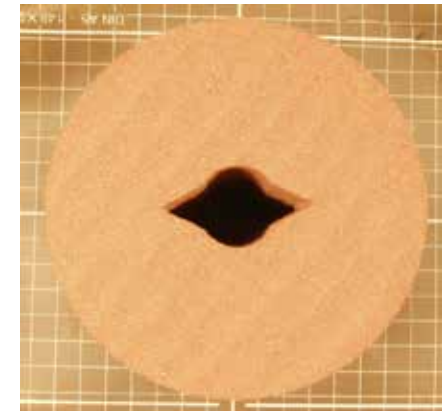
Elliptical $d/r_i = 1$



Cylindrical $d/r_i = 0$



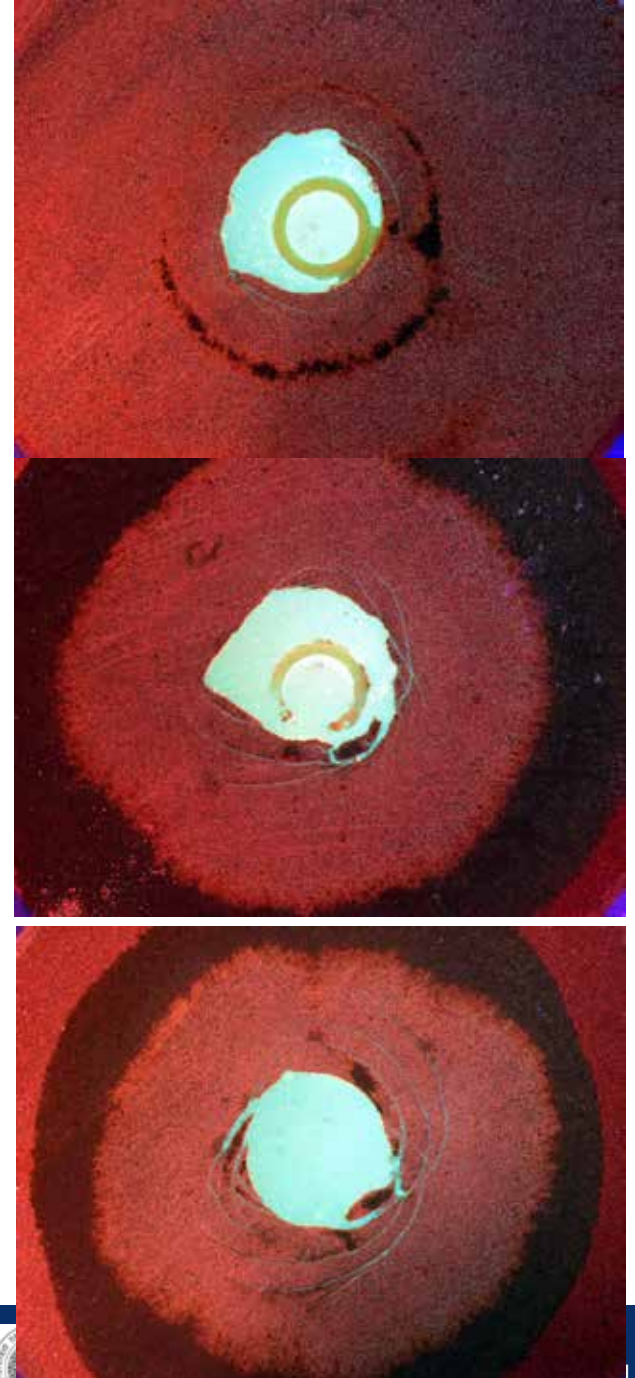
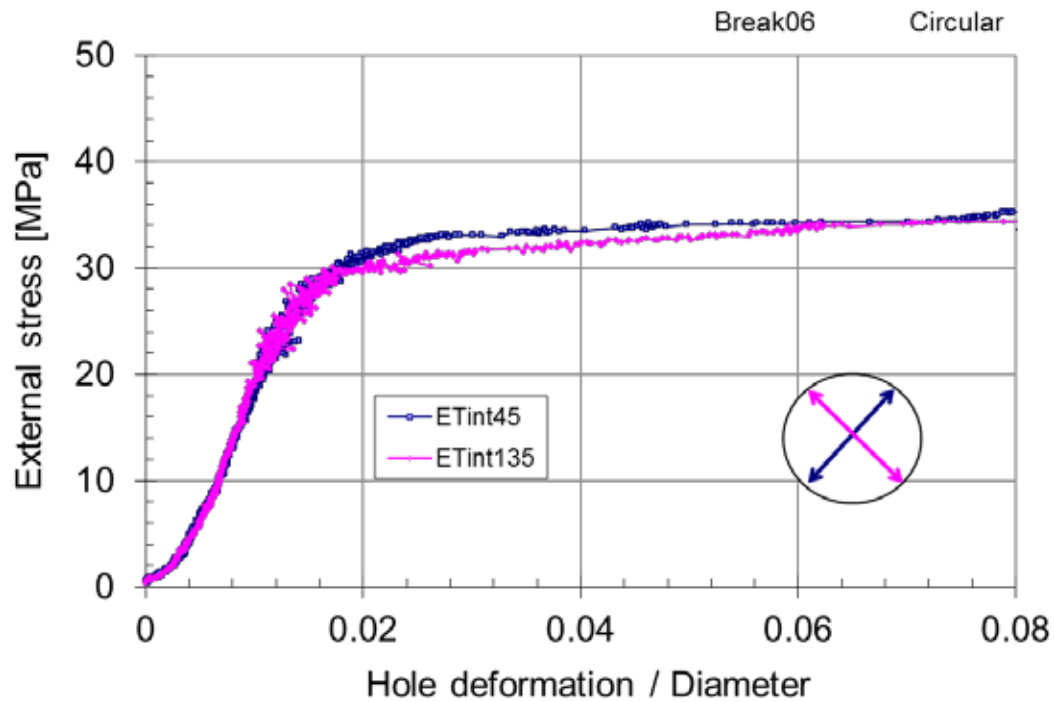
Convex $d/r_i = 1$



Concave $d/r_i = 1$

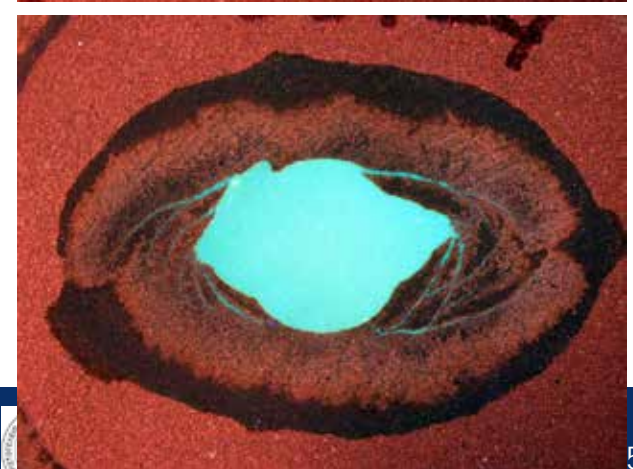
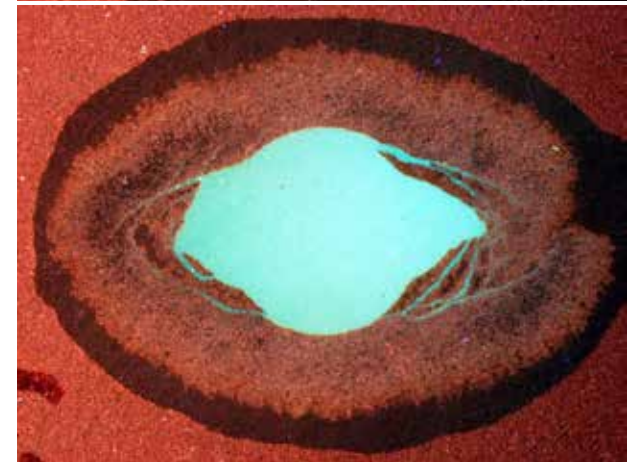
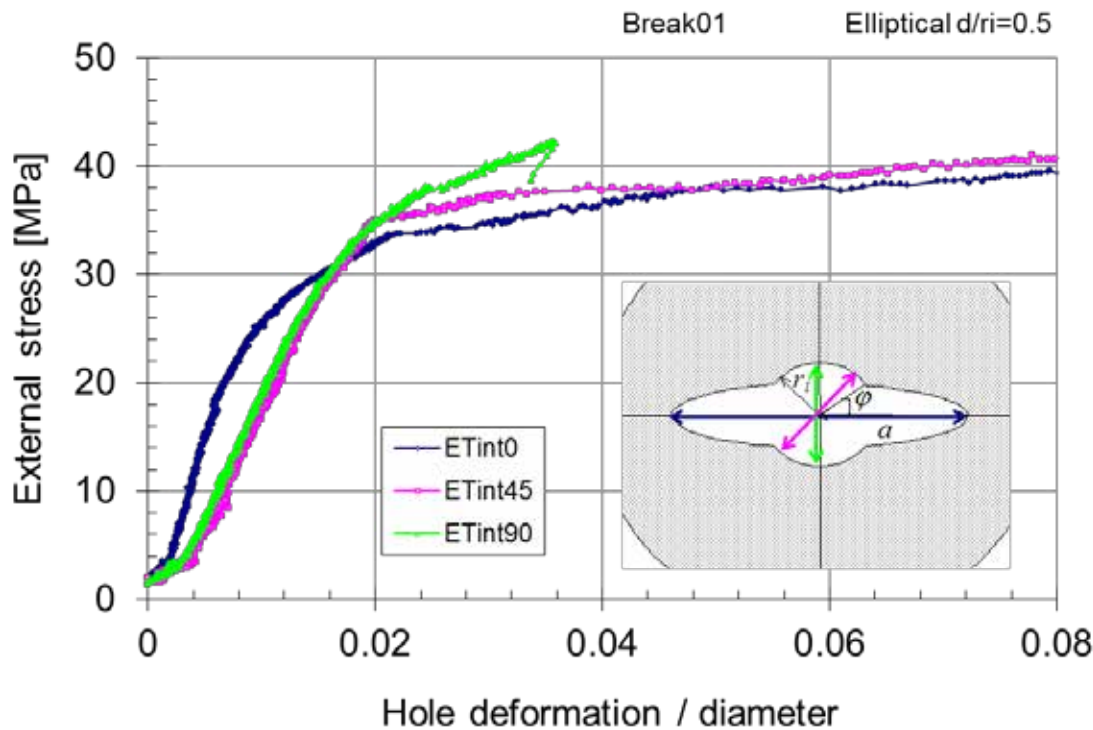
Cylindrical hole

Cavity deformations



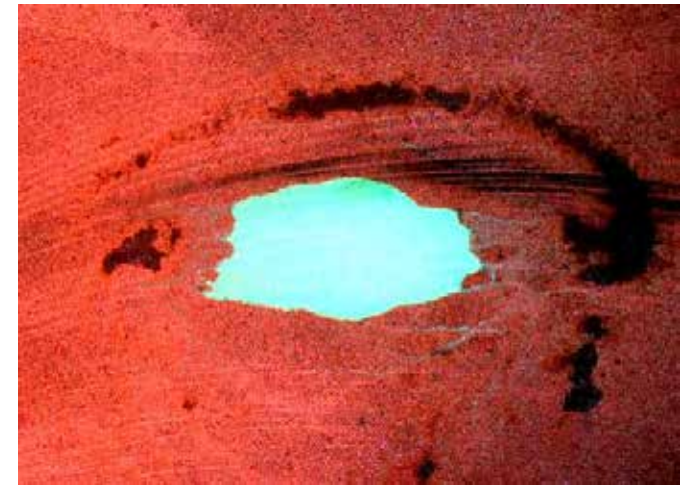
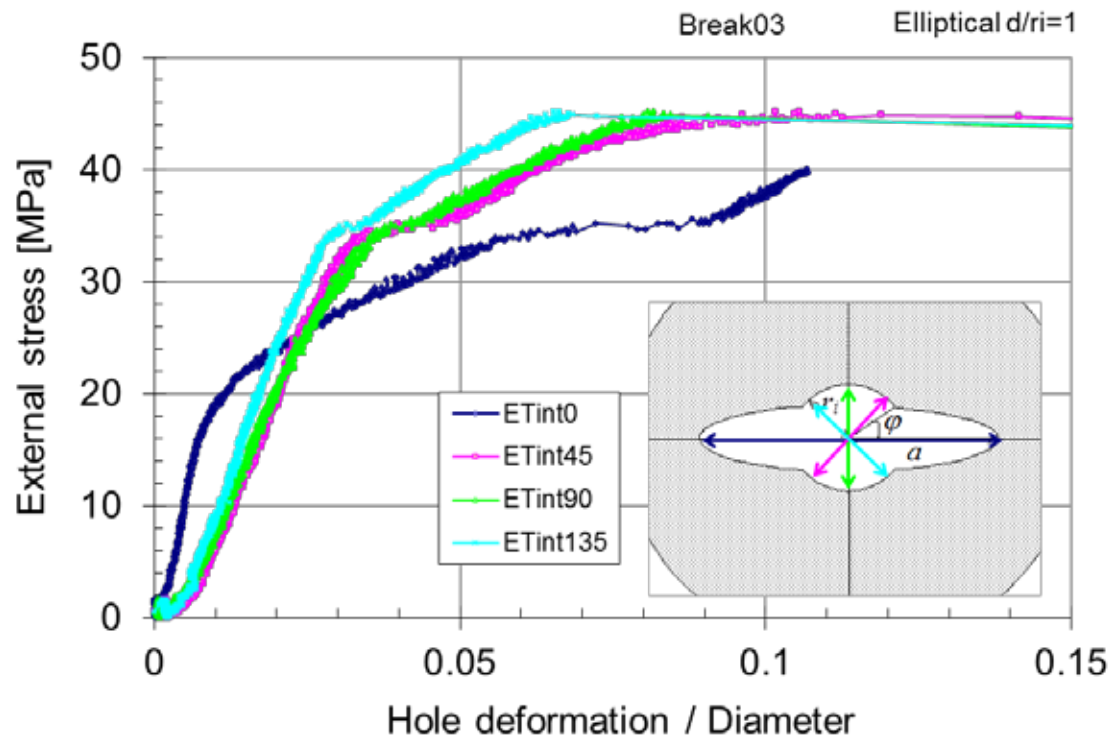
Elliptic breakout $d/r_i = 0.5$

Cavity deformations

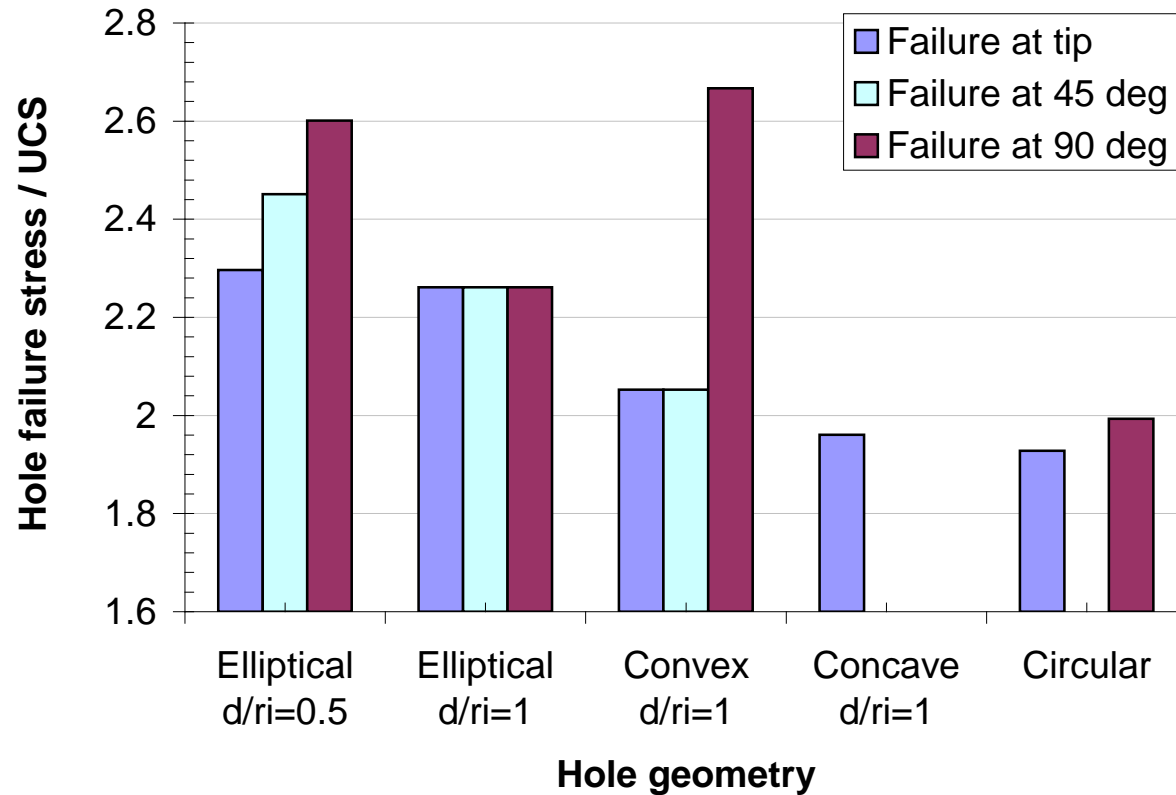


Elliptic breakout $d/r_i = 1$

Cavity deformations

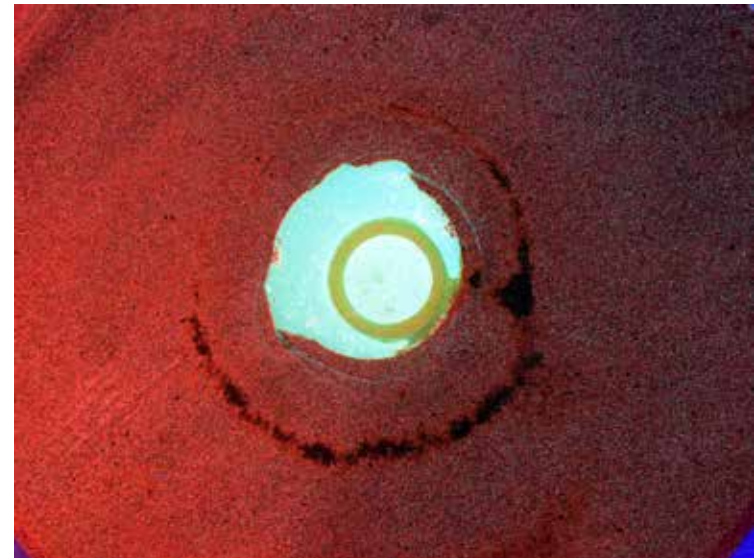
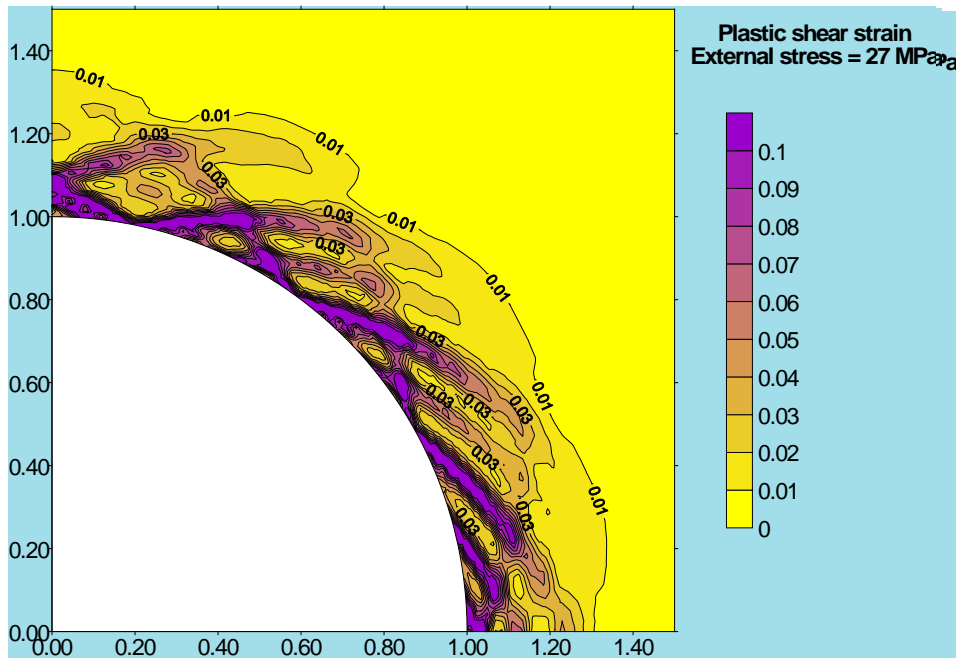


Cavity failure stress



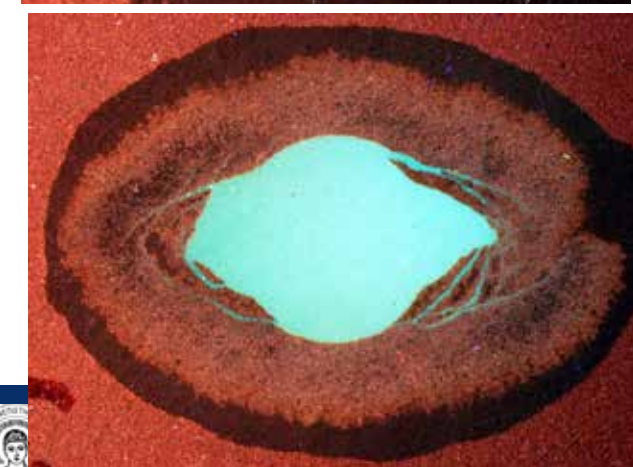
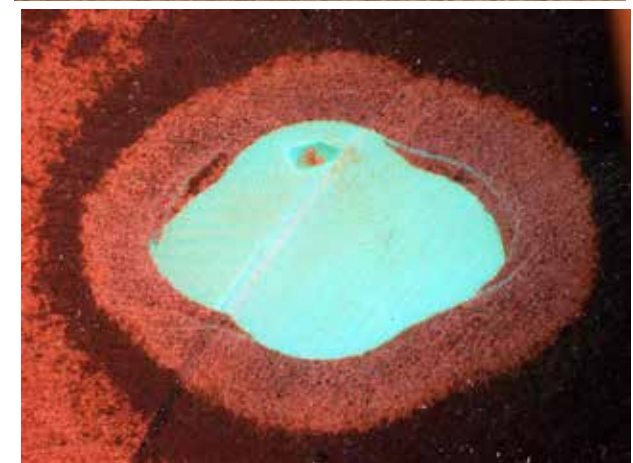
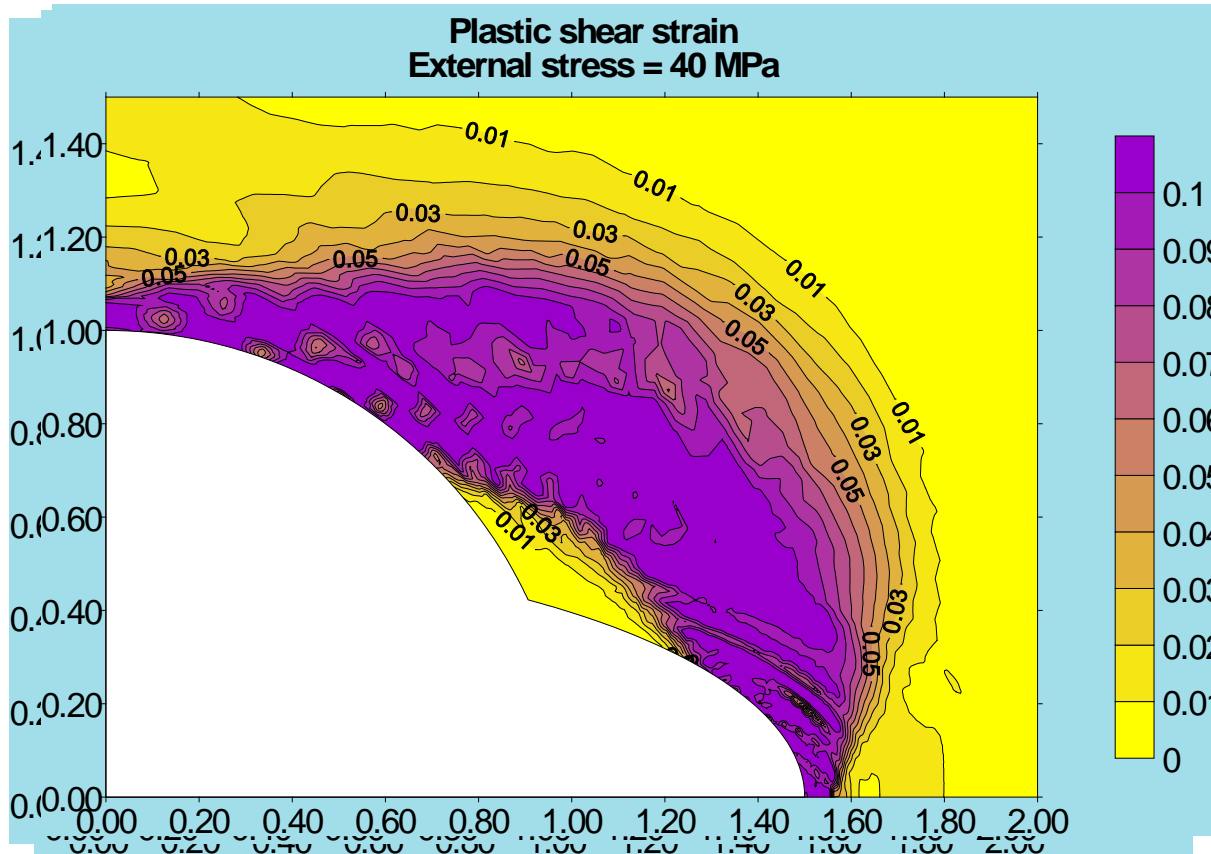
Post-failure analysis

Circular hole



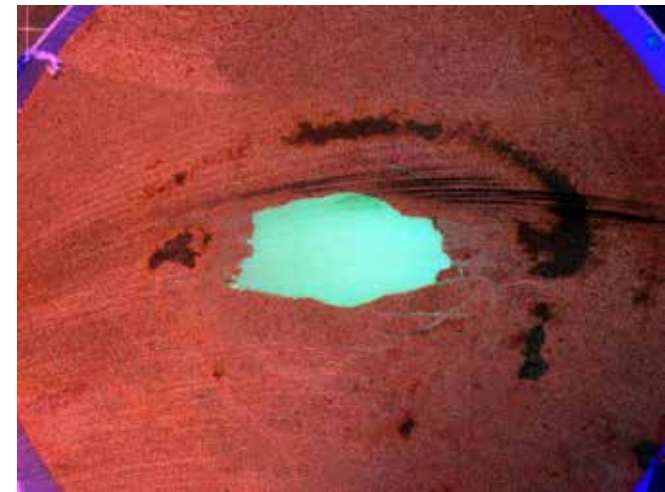
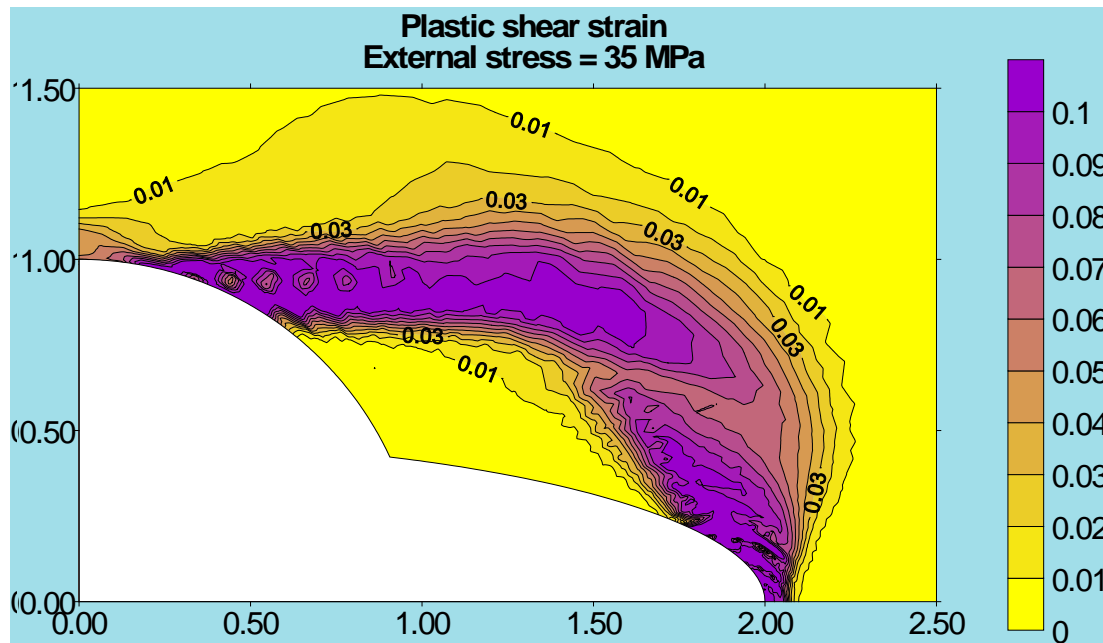
Post-failure analysis

Elliptical breakout $d/r_i = 0.5$



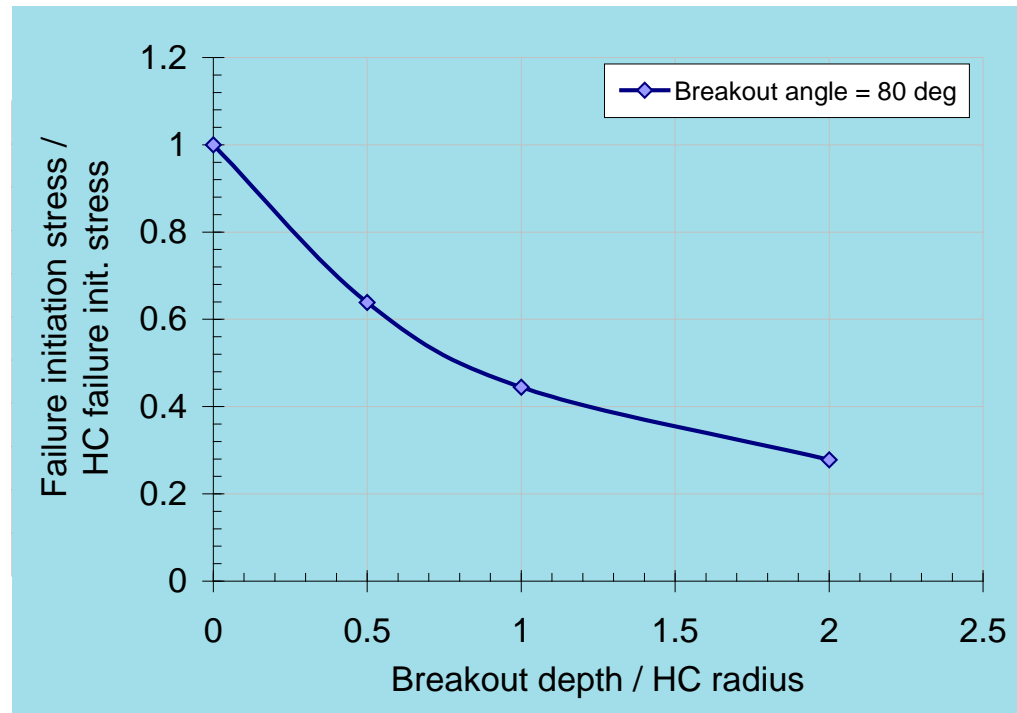
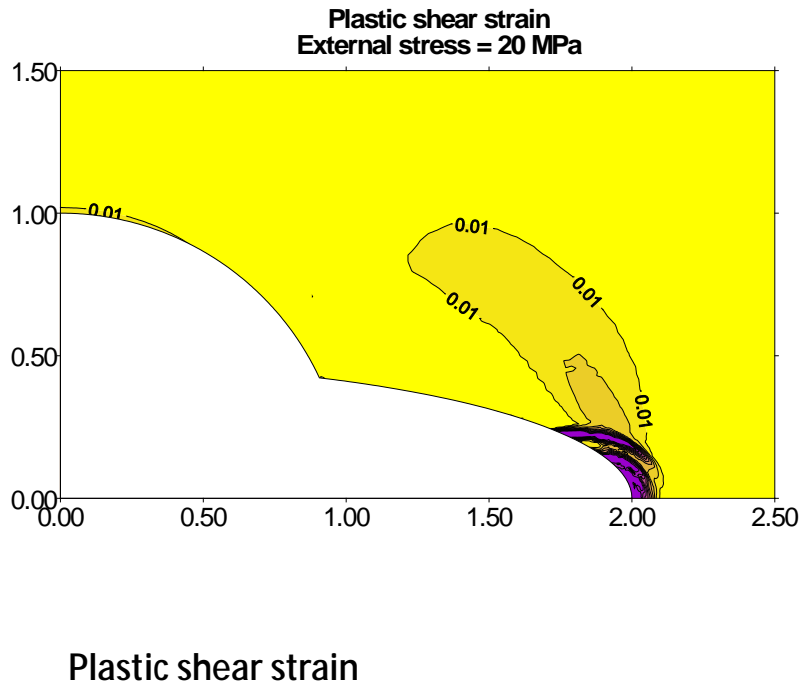
Post-failure analysis

Elliptical breakout $d/r_i = 1$



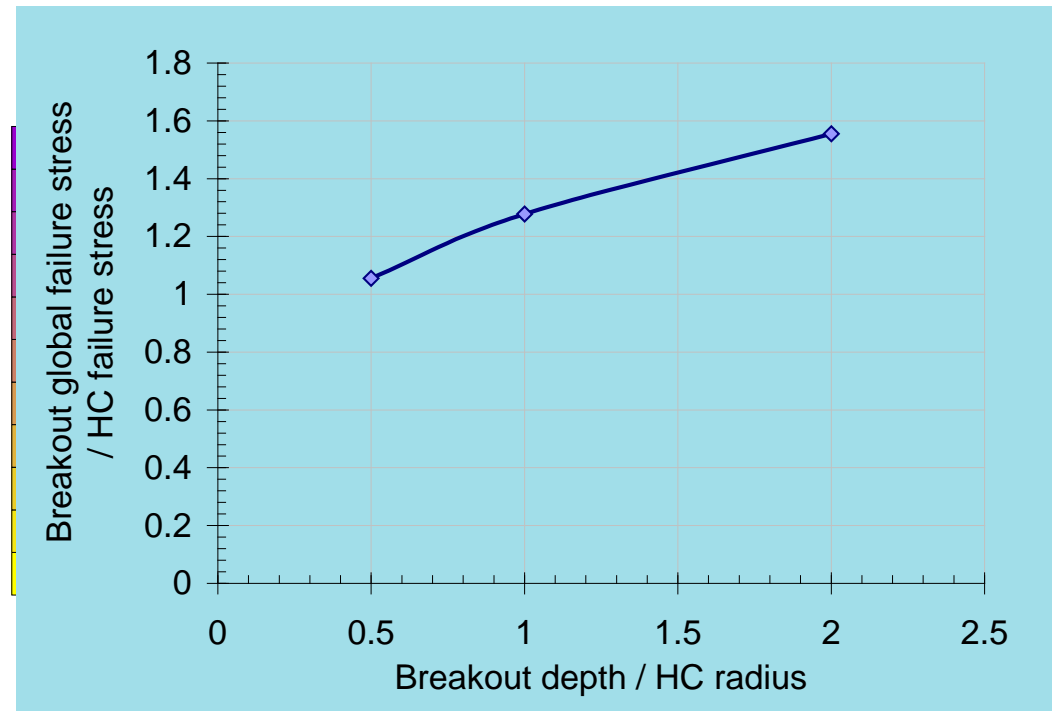
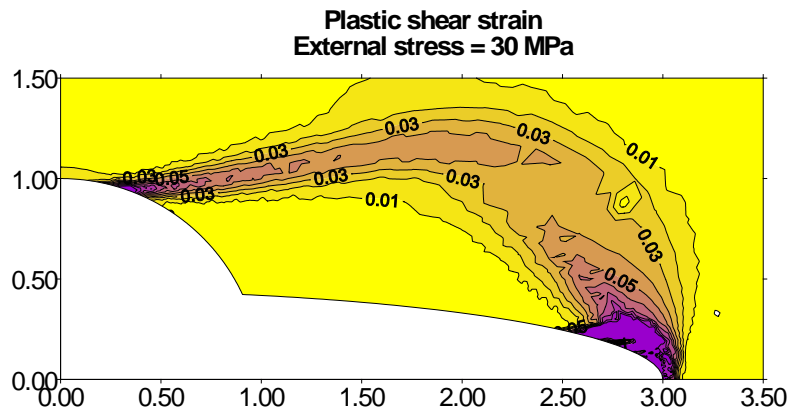
Initial failure

- Failure when buckling and shear-banding close to the cavity initiates
- Failure stress decreases with increasing breakout depth



Post-failure

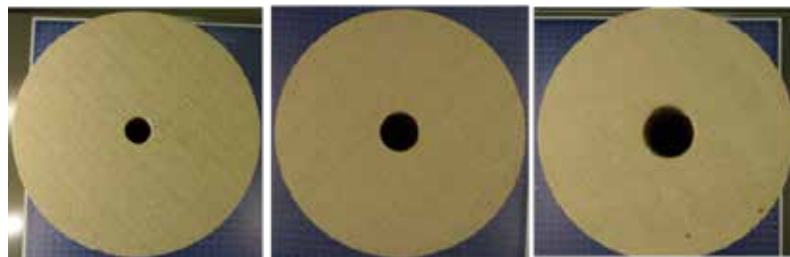
- Material fails locally but the structure can sustain higher stress
- Global failure
 - Failure when bridge of softening material occurs



Scale effect in volumetric sand production (ARMA 2012 Chicago)

Effect of hole diameter on failure stress and sand mass produced in sandstones

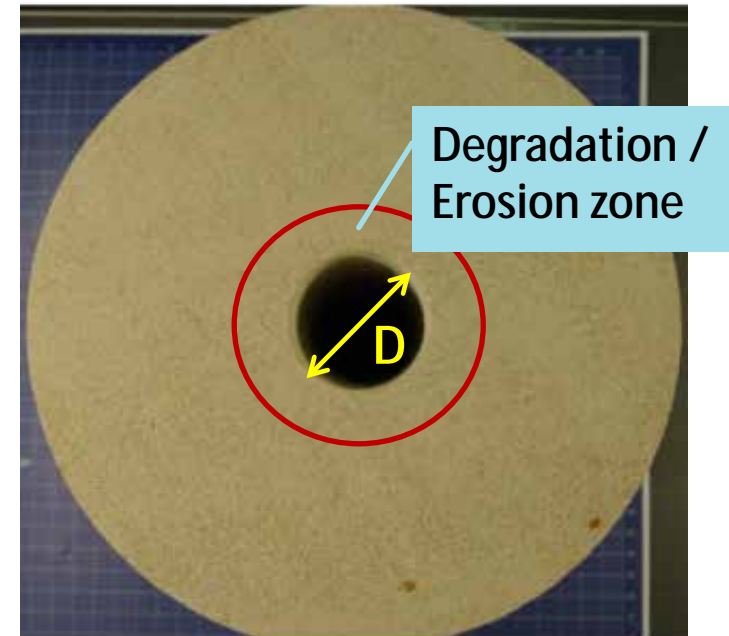
- Hole failure \Leftrightarrow Sand onset
- Hole shape evolution \Leftrightarrow Sand production volume (or rate)
- Is there a scale effect on volumetric sand production?



What sand volume models predict?

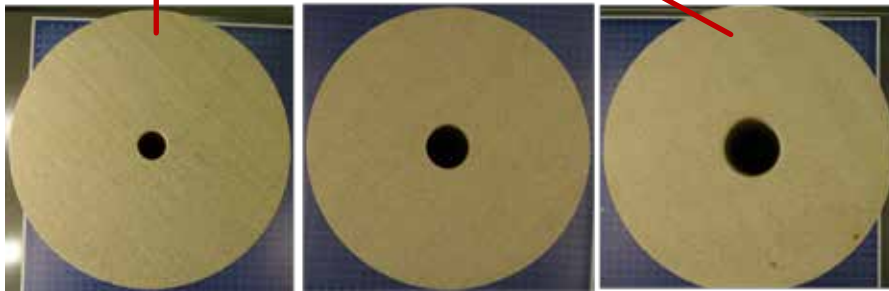
- Numerical models
 - Erosion
 - Elastoplasticity
- **Sand volume** ~ Degradation zone volume ~ D^2
- Larger holes ®
 - Earlier sand onset
 - Much more sand volume

- Analytical sand volume model
- **Sand volume** ~ Hole surface ~ D
- Larger holes ®
 - Earlier sand onset
 - More sand volume



Sand production tests

- Three sandstones:
 - Castlegate: Class A, brittle
 - Saltwash North: Class B, ductile
 - Saltwash South: Class C, compactive
- One phase saturation and flow (paraffin oil)
- $D = 20 \text{ mm}$, $D = 40 \text{ mm}$

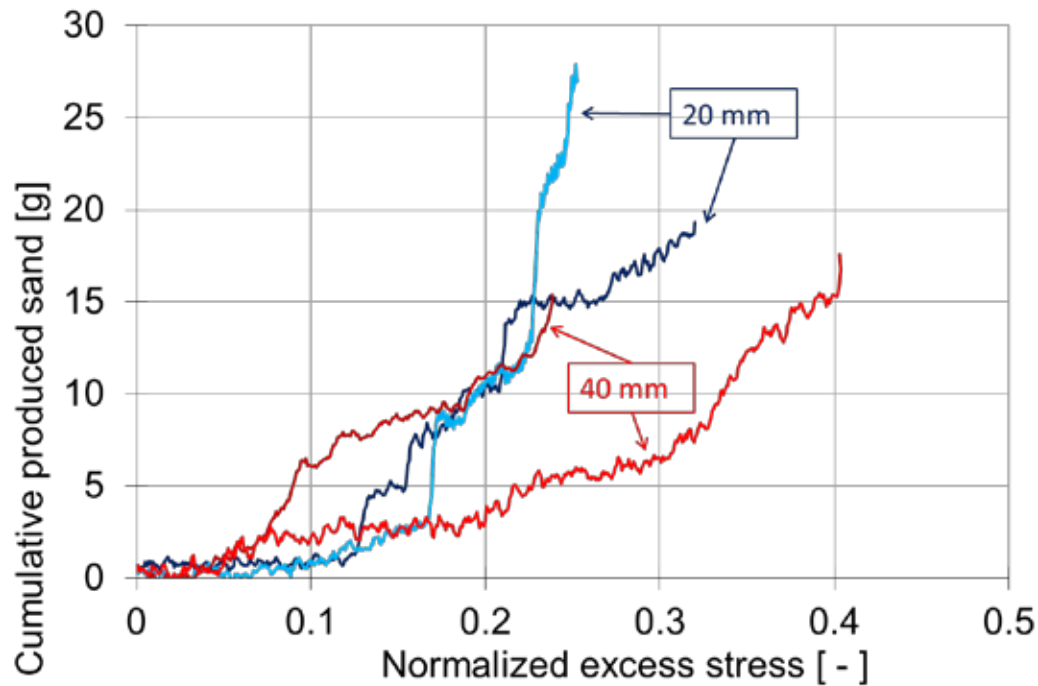


A / Brittle

B / Ductile

C / Compactive

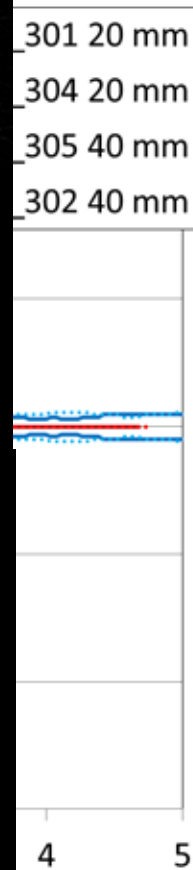
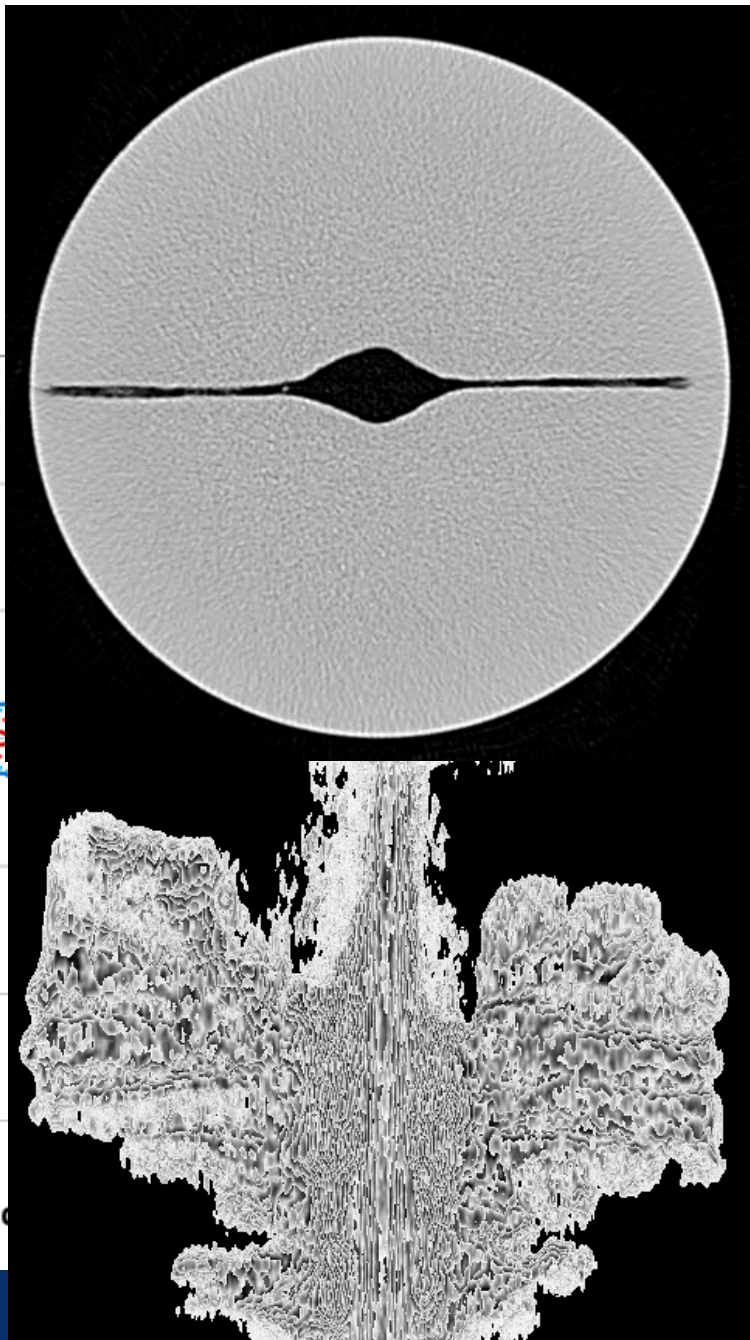
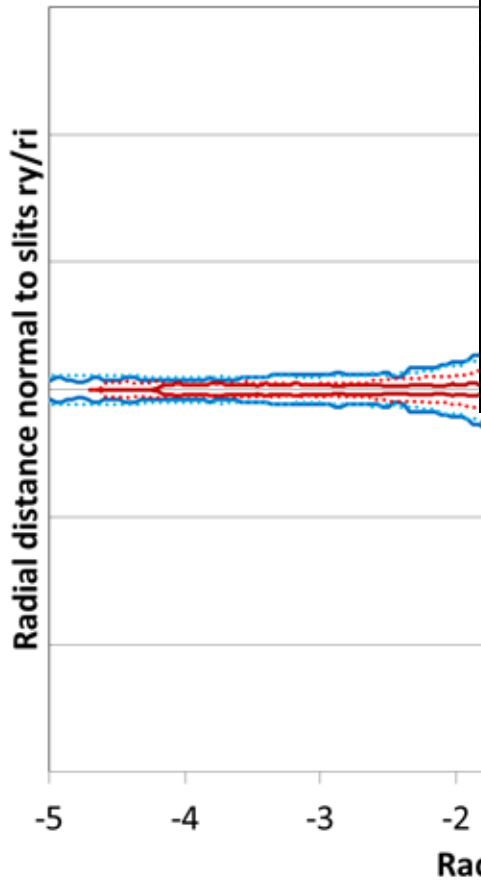
Cumulative sand production – Castlegate (class A)



$$\sigma_n = \frac{\sigma_c - \sigma_s}{\sigma_s}$$

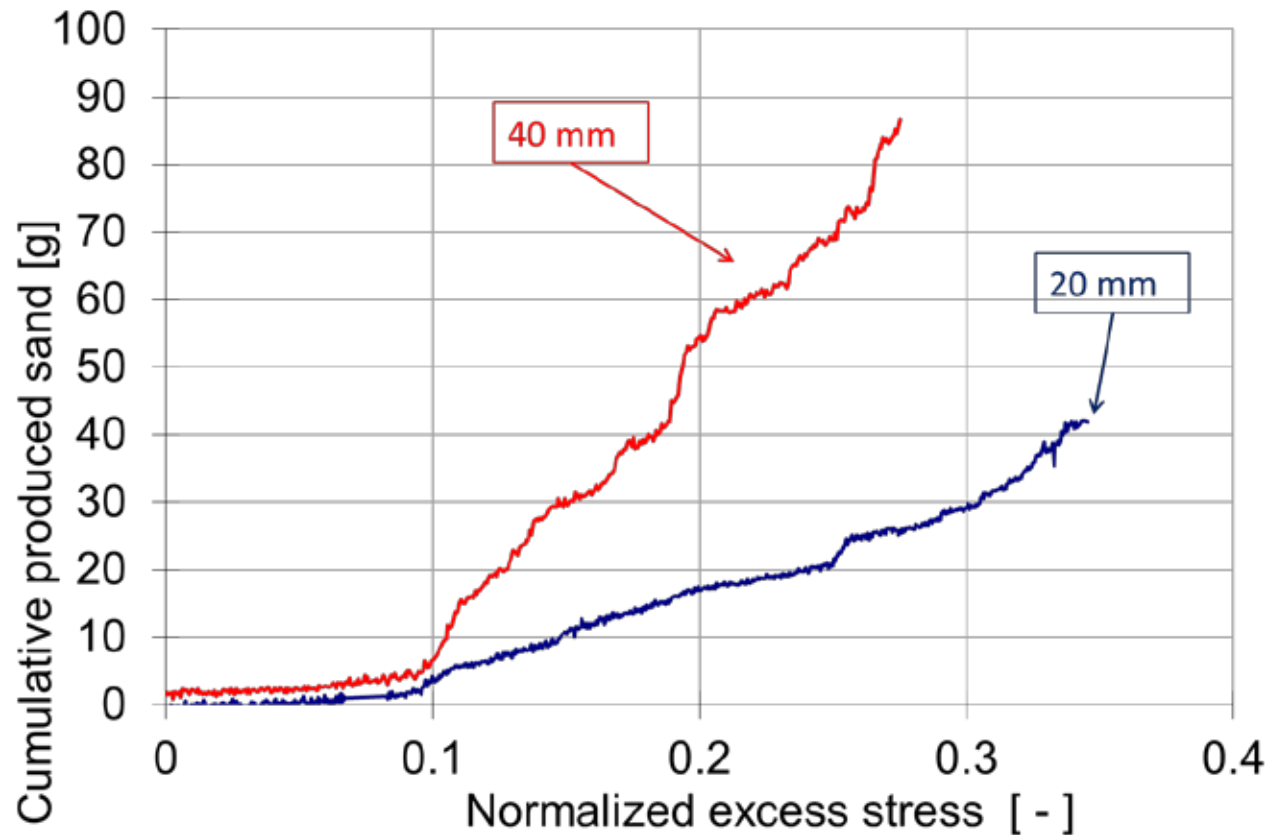
Normalized erosion

A)



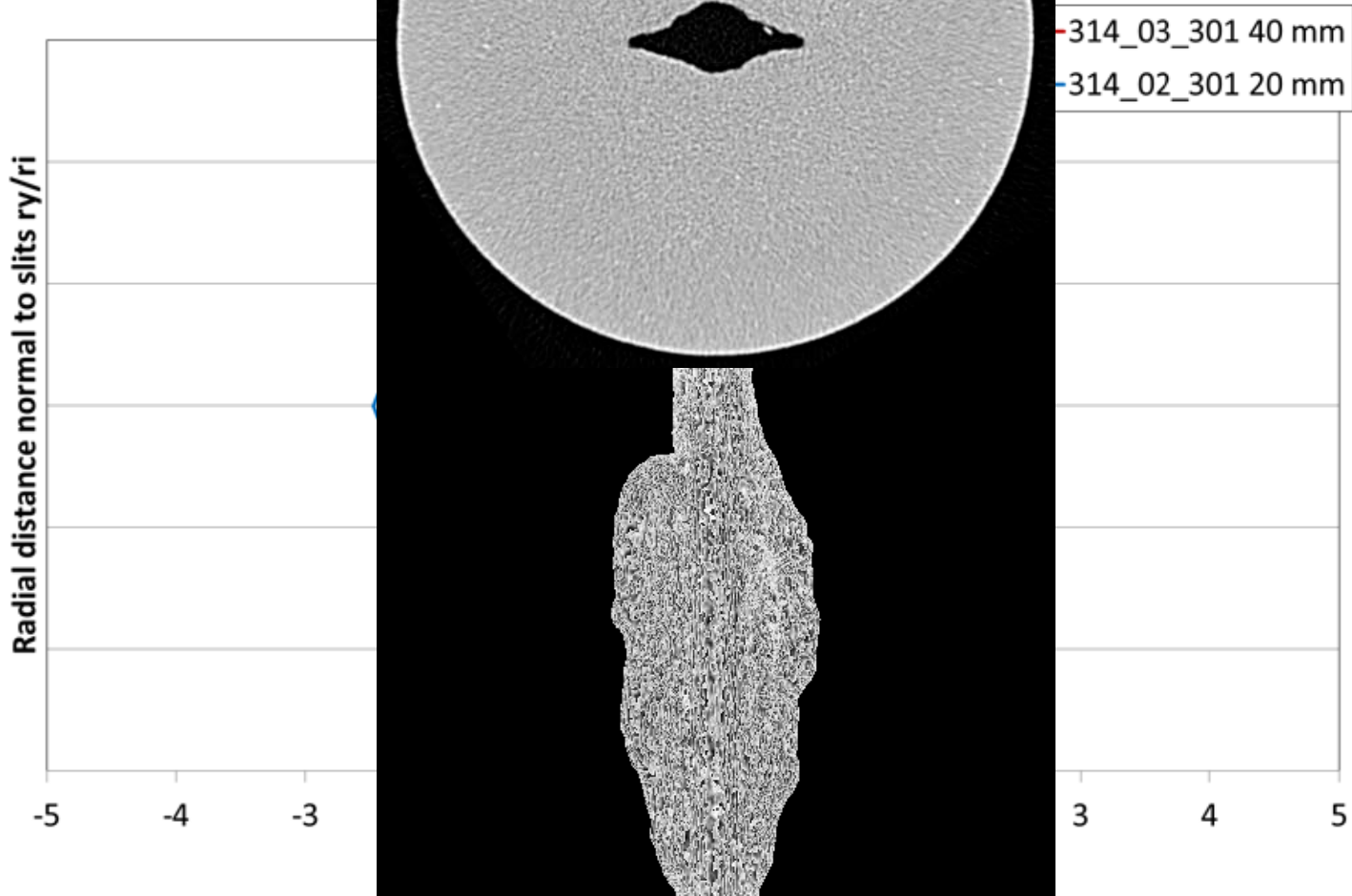
301	20 mm
304	20 mm
305	40 mm
302	40 mm

Cumulative sand production – Saltwash North (class B)

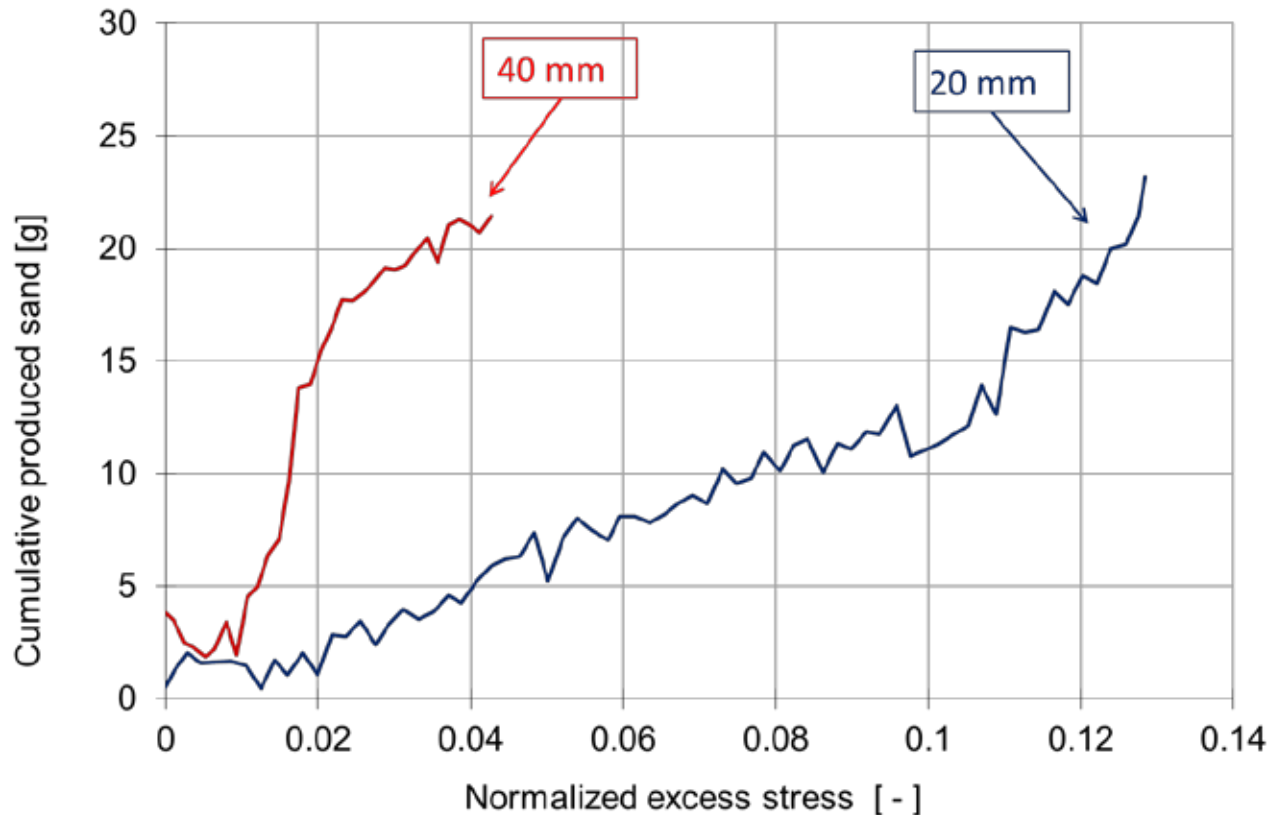


Normalized erosion

Depth (class B)



Cumulative sand production – Saltwash South (class C)



Experimental conclusions

- Scaling sand production with hole size is non-trivial – not merely proportional to borehole surface ($\sim D$) or volume ($\sim D^2$)
- Class A / Brittle sandstones: Almost no scale with D due to production from slit tips
- Class B / Ductile sandstones: Scales roughly as D^2 due to breakouts
- Class C / Compactive sandstones: Scales with D